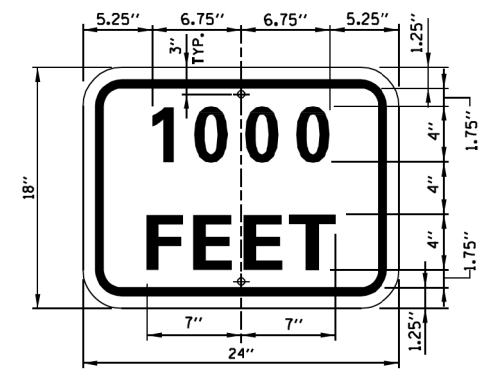


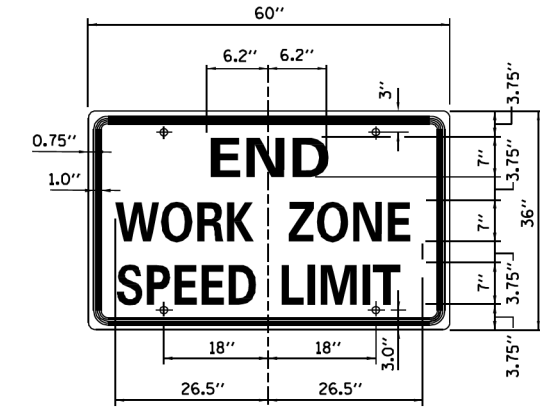
SIGN G20-I102 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x24"
 LETTERING: 6" FEDERAL SERIES C,
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN
 ON SIGN G20-2A



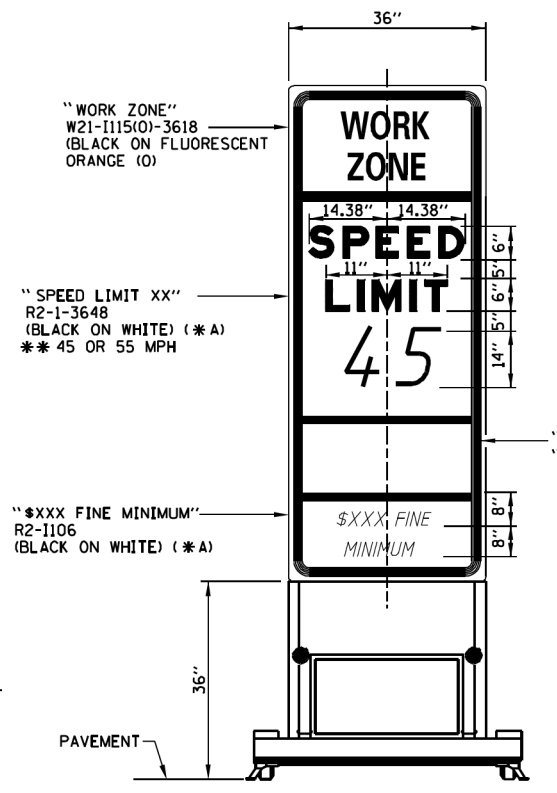
SUPPLEMENTAL PLATE (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 24"x18"
 LETTERING: 4" FEDERAL SERIES D
 MOUNTING HOLES: 7/16" DIA.



SIGN G20-I103 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x36"
 LETTERING: 6" FEDERAL SERIES C,
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

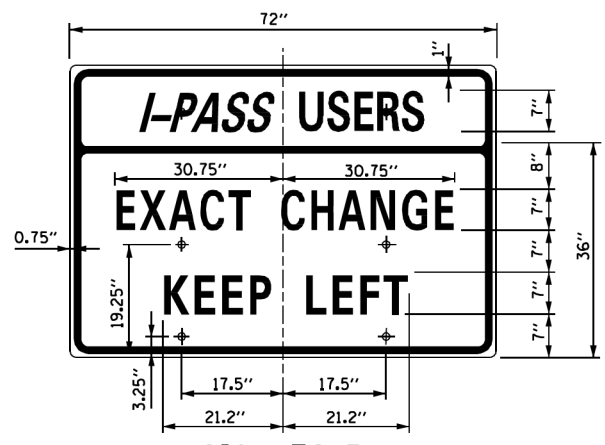


WORK ZONE SPEED LIMIT SIGN ASSEMBLY

"WORK ZONE"
 W21-I115(O)-3618
 (BLACK ON FLUORESCENT
 ORANGE (O))
 "SPEED LIMIT XX"
 R2-1-3648
 (BLACK ON WHITE) (*A)
 ** 45 OR 55 MPH
 "BEGINS" (W21-I113), OR
 "RESUMES" (W21-I114)
 (O) 3612,
 (BLACK ON
 FLUORESCENT
 ORANGE (O))
 "XXX FINE MINIMUM"
 R2-1106
 (BLACK ON WHITE) (*A)

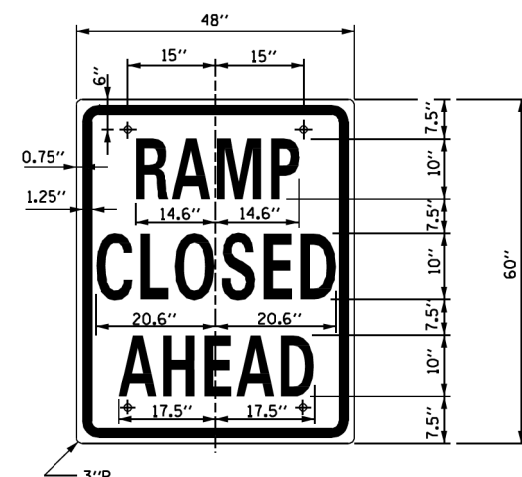
GENERAL NOTES:

- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.
 (*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.



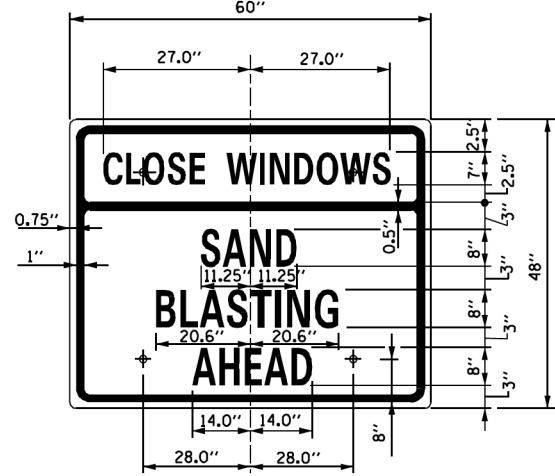
SIGN TS-7

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 72"x36"
 LETTERING: 7" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



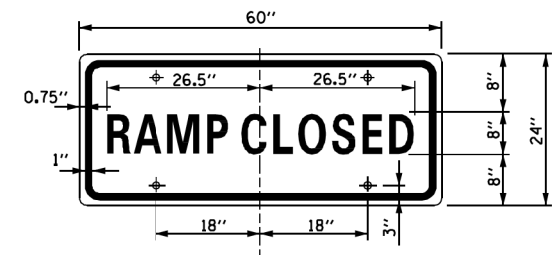
SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTORIZED)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x60"
 LETTERING: 10" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-10 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x48"
 LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

COLOR: BACKGROUND - WHITE (REFLECTORIZED)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x24"
 LETTERING: 8" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

APPROVED: *Paul Kovacs*
 CHIEF ENGINEER DATE 5-1-2009

Illinois Tollway
Open Roads for a Faster Future

CONSTRUCTION SIGNS

STANDARD E1-02

BOWMAN, BARRETT & ASSOCIATES INC.
 CONSULTING ENGINEERS
 Chicago, Illinois
 312.228.0100
 www.bbandainc.com

FILE NAME = #FILES#	USER NAME = default	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	TOLLWAY STANDARD DRAWING	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
		DRAWN -	REVISED -			94	49-1-R-1	LAKE	677	656	
		CHECKED - RGR	REVISED -			CONTRACT NO. 60L77					
		DATE - 6/19/2012	REVISED -			ILLINOIS FED. AID PROJECT					

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