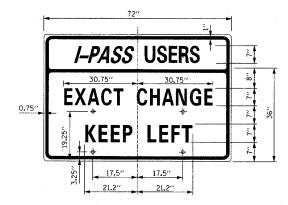


SIGN TS-1CL

COLOR: COLOR - BLACK (NON - REFLECTORIZED)
COLOR: BACKGROUND YELLOW (REFLECTORIZED) PERMANENT USAGE
• FLUORESCENT ORANGE CONSTRUCTION USAGE

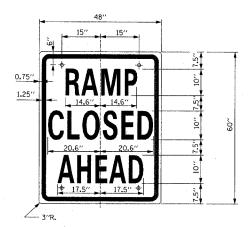


SIGN TS-7

MOUNTING HOLES: 1/6" DIA., 4 HOLES SPACED AS SHOWN

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
BORDER AND LETTTERS - BLACK
SIZE: 72"x36"

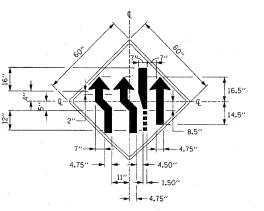
LETTERING: 7" FEDERAL SERIES C



SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTURIZED)
BORDER AND LETTTERS - BLACK

SIZE: 48"x60"
LETTERING: 10" FEDERAL SERIES C
MOUNTING HOLES: 16" DIA., 4 HOLES SPACED AS SHOWN

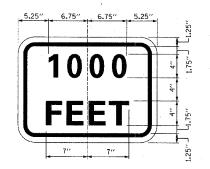


SIGN TS-1CR

COLOR: COLOR - BLACK (NON - REFLECTORIZED)

COLOR: BACKGROUND YELLOW (REFLECTORIZED) PERMANENT USAGE

• FLUORESCENT ORANGE CONSTRUCTION USAGE

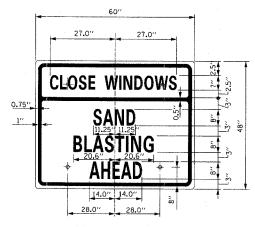


SUPPLEMENTAL PLATE

COLOR: BACKGROUND - • FLUORESCENT ORANGE BORDER AND LETTTERS - BLACK
SIZE: 24"×18"

LETTERING: 4" FEDERAL SERIES D

MOUNTING HOLES: 1/6" DIA.



SIGN TS-10

COLOR: BACKGROUND - • FLUORESCENT ORANGE
BORDER AND LETTTERS - BLACK
SIZE: 60"×48"

SIZE: 60"×48" LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B MOUNTING HOLES: 1/6" DIA. 4 HOLES SPACED AS SHOWN 5' MIN.

5' MIN.

4' MIN.

TRUCK
MOUNT
7' MIN.
TRAILER
MOUNT
TYPE B

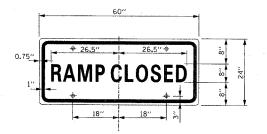
TYPE C

TRUCK OR TRAILER MOUNTED

TRAILER MOUNTED

ARROW BOARDS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. TYPE C UNITS ARE TO BE USED FOR ALL OPERATIONS 24 HOURS OR MORE IN DURATION AND TYPE B UNITS MAY BE USED FOR OPERATIONS LESS THAN 24 HOURS IN DURATION, ARROW BOARDS SHALL NOT BE USED TO DIRECT PASSING MOVES INTO LANES USED BY OPPOSING TRAFFIC.

FLASHING ARROW BOARDS SIGN TS-8



SIGN TS-6

MOUNTING HOLES: 1/6" DIA., 4 HOLES SPACED AS SHOWN

COLOR: BACKGROUND - WHITE (REFLECTURIZED)
BORDER AND LETTTERS - BLACK
SIZE: 60"x24"

LETTERING: 8" FEDERAL SERIES C

GENERAL NOTES:

- 1. ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HICHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
- 2. SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.
- FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.

(*A) REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.

SHEET 2 OF 2

		Illinois Tollway Open Roads for a Faster Future
DATE	REVISIONS	REVISIONS
		CONSTRUCTION SIGNS
		STANDARD E1-00

APPROVED . CHIEF ENGINEER

DATE 1-1-2007