STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths								
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6		
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''		
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''		
6	2'-1''	2'-11''	3′-1′′	3'-6''	3′-10′′	4'-5''		
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′		
8	3′-8′′	5′-1′′	5′-5″	6'-2''	6′-9′′	7'-8''		
9	4'-7''	6'-5''	6'-10''	7'-9''	8'-7''	9'-8''		

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar lap, Class C

Threaded splicer bar length = min. lap length + l_2'' + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
Pier 1	#5	384	Table 4
Pier 2	#5	408	Table 4
Pier 3	#5	544	Table 4
Pier 4	#5	312	Table 4



INSTALLATION AND SETTING METHODS

 $^{\prime\prime}\text{A}^{\prime\prime}:$ Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.



yield strength. alternatives.





STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

NOTES Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for



BAR SPLICER ASSEMBLY DETAILS F.A.U. ROUTE 7706 - SECTION 23(B-1) LOGAN COUNTY STATION 99+46.00 STRUCTURE NO. 054-0512