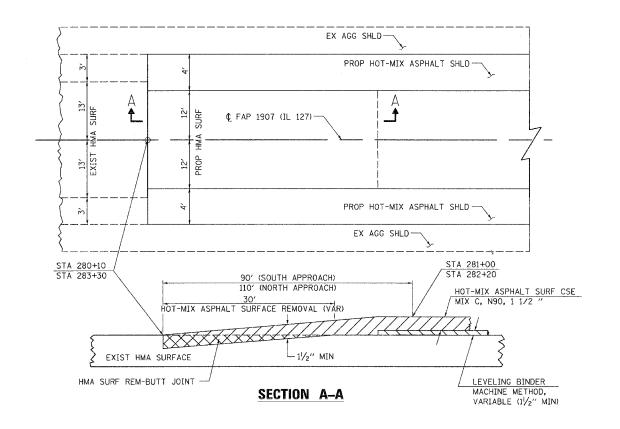
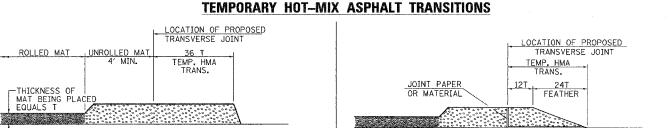
BUTT JOINT





STEP I

- 1. PLACE HOT-MIX ASPHALT MAT, LENGTH 36 TIMES THE THICKNESS OF THE MAT BEING PLACED PAST THE PROPOSED TRANSVERSE JOINT LOCATION USING NORMAL OPERATING PROCEDURES.
- 2. EXTREME CARE SHOULD BE TAKEN TO MAINTAIN ENOUGH MATERIAL IN FRONT OF THE SCREED TO MAINTAIN REQUIRED PAVING DEPTH.

ROLLED MAT UNROLLED MAT 4' MIN.

LOCATION OF PROPOSED TRANSVERSE JOINT

ASPHALT REMOVED AND STORED TO

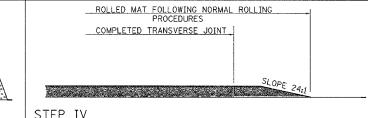
FORM TEMP. HMA

TRANS.

SQUARE EDGE WITH RAKE OR LUTE

STEP III

- JOINT PAPER OR OTHER PRESELECTED JOINT MATERIAL IS THEN PLACED IN THE CLEARED AREA AND THE EXCESS ASPHALT USED TO HAND FORM A TRANSITION TO THE DIMENSIONS SHOWN ABOVE.
- NOTE THAT IN CONSTRUCTING THE TRANSITION, THE MAT DEPTH IS CONTINUED AS PART OF THE TRANSITION BEFORE FORMING THE FEATHER.



- 1. MOVE THE PAVER OUT OF THE WAY AND REMOVE THE ASPHALT FROM THE AREA OF THE PROPOSED TEMPORARY HOT-MIX ASPHALT TRANSITION.
- 2. SQUARE UP THE END OF THE MAT WITH A RAKE OR LUTE.
- 3. NOTE THAT THE MAT WITHIN 4' OF THE END OF JOINT IS NOT TO BE ROLLED AT THIS TIME.

STEP IV

- 1. COMPLETE TEMPORARY TRANSITION BY ROLLING.
- 2. TO RESUME PAVING, AT THE JOINT, REMOVE TEMPORARY TRANSITION AND DISPOSE OF THE MATERIAL ACCORDING TO ART. 202.03 OF THE STD. SPECS. (COST INCLUDED IN THE CONTRACT).
- 3. CONSTRUCTING THE TEMPORARY TRANSITIONS WILL NOT BE PAID FOR SEPARATELY IN ACCORDANCE WITH ARTICLE 406.14 OF THE STANDARD SPECIFICATIONS,



TLE NAME =	USER NAME = \$USER\$	DESIGNED	-	JMH	REVISED	-	Ī
\$FILEL\$		DRAWN	-	AEC	REVISED		
	PLOT SCALE = \$SCALE\$	CHECKED	-	JMH	REVISED	~	
	PLOT DATE = *DATE*	DATE		03/04/08	REVISED	+	l

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** FAS ROUTE 1907 (IL 127) MISCELLANEOUS DETAILS - 2

TO STA. --

SHEET NO. 1 OF 1 SHEETS STA. ---

F.A.S. RTE.	SECTION			COUNTY	TOTAL	SHEET NO.			
1907	21BR-1			ALEXANDER	82	12			
				CONTRACT NO. 78032					
FED. ROAD DIST. NO. 7 ILLINGIS FED. AID PROJECT									