

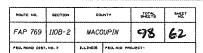
LIFTING LOOP DETAIL

-3" Radius

—1′₄′′ ¢ Conduit

Top of Ream

270 ksi strands



SHEET NO. 22 *38* sheets

Contract #72813

Inserts for ${}^3\!{}_4{}^{\prime\prime}$ ϕ threaded dowel rods, when specified, are to be two strut, coil type for interior beams and single coil, flared loop type for exterior beams.

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270.

The nominal diameter shall be $^{l}_{2}^{\prime\prime}$ and the nominal cross-sectional area shall be 0.153 sq. in.

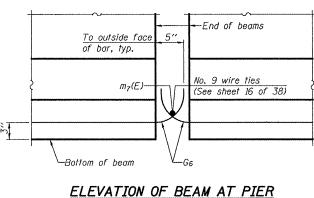
Non-prestressing steel shall conform to ASTM A 706, Grade 60. See Special Provisions.

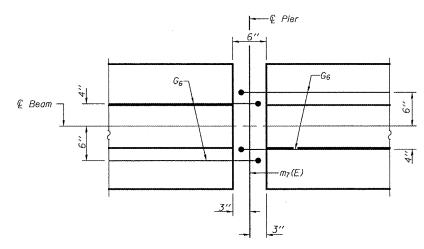
A minimum $2^l{}_2{}^{\prime\prime}$ ϕ lifting pin shall be used to engage the lifting loops during handling.

Cut G_6 bars when necessary to maintain 1_2^{l} " clearance.

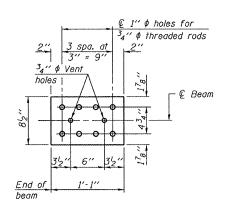
The top and bottom plates shall be AASHTO M270 Grade 50. The bottom plates and studs shall be galvanized according to AASHTO

Threaded rods shall be ASTM F 1554 Grade 55.

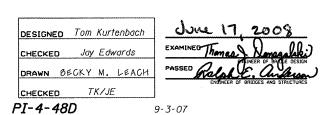


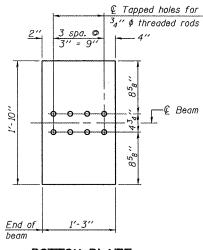


PLAN OF BEAM AT PIER

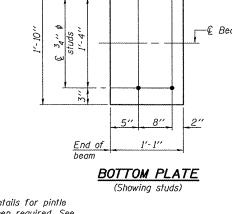


TOP PLATE

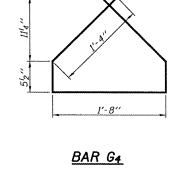




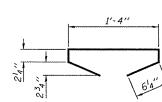


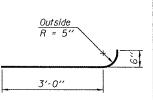


See bearing details for pintle hole locations when required. See sheet 18 of 38.



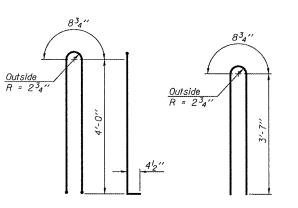
BAR G2





BAR G5

BAR G6



BAR G1

BILL OF MATERIAL

<u> </u>	Unit	Total
Furnishing and Erecting Precast Prestressed Concrete I-Beams, 48"	F1.	507

48" PPC I-BEAM DETAILS (SPAN 2) F.A.P. ROUTE 769 - SEC. 110B-2 MACOUPIN COUNTY STATION 104+41.00 STRUCTURE NO. 059-0509