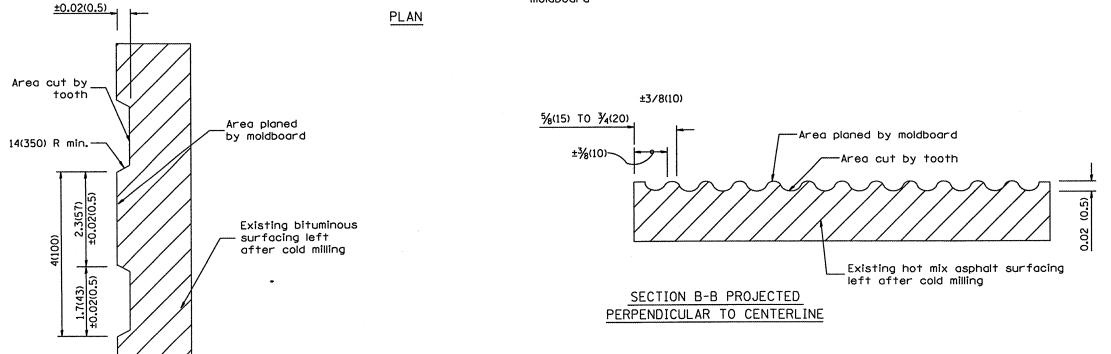
Direction parallel to centerline Tooth mark	B
	A
±20°	
B	Area between tooth

	ROUTE		SECTION	COUNTY	SHEET	
	MKD.	FAP	103 RS-3	PEORIA	TOTAL	NO.
	IL 90	661			21	20

D-94-068-02 CONTRACT # 68259

General notes:

- Coldmilling shall consist of two processes: Cutting with carbide teeth mounted on a rotating drum, and planing with a moldboard mounted immediately behind the cutting drum.
- 2. Other similar patterns will be acceptable if they consist of a smooth, flat, planed surface interspersed with a pattern of discontinuous longitudinal striations.



marks planed by moldboard

All dimensions are in inches (millimeters) unless otherwise noted.

440001-D4

ILLINOIS DEPARTMENT OF TRANSPORTATION

DISTRICT CADD STANDARD

DISTRICT CADD STANDARD

PORTUGUE REVISIONS BY 1- 1-97 RENUM. C-104.01, NEW REVISION BOX T. P. 4-20-98 REMOVED MILLING DETAIL FROM STD. J. A. 9-08-98 CORRECT NOTE LEADER PLACEMENT R. W. 10-16-06 REVISED TO 2007 SPEC. M.A. (COLD MILLING)

CADD STD NO. 440001-D4

SCALE: NOT DRAWN TO SCALE DRAWN BY CADD DATE CHECKED BY

SECTION A-A