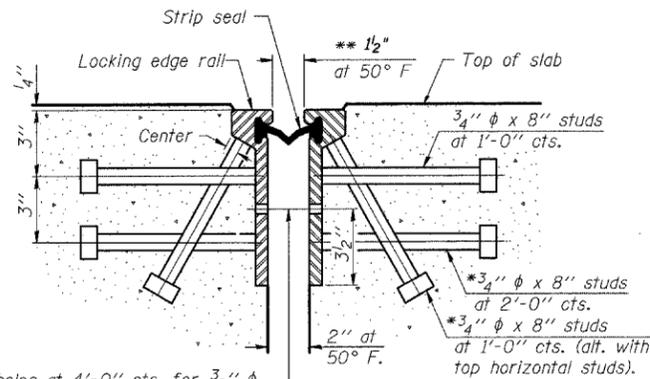


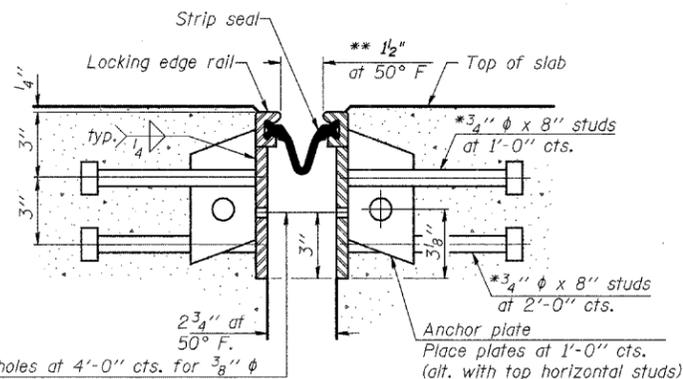
*Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

**When joint is fixed, dimension is set at 1 1/2".



7/16" φ holes at 4'-0" cts. for 3/8" φ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU ROLLED RAIL JOINT



7/16" φ holes at 4'-0" cts. for 3/8" φ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU WELDED RAIL JOINT

Notes:

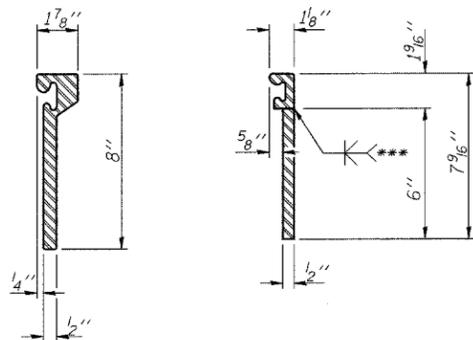
The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

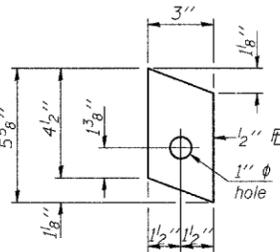


ROLLED (EXTRUDED) RAIL WELDED RAIL

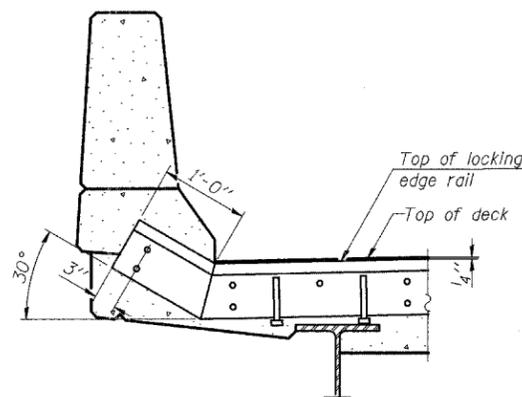
***Back gouge not required if complete joint penetration is verified by mock-up.

LOCKING EDGE RAIL SPLICE

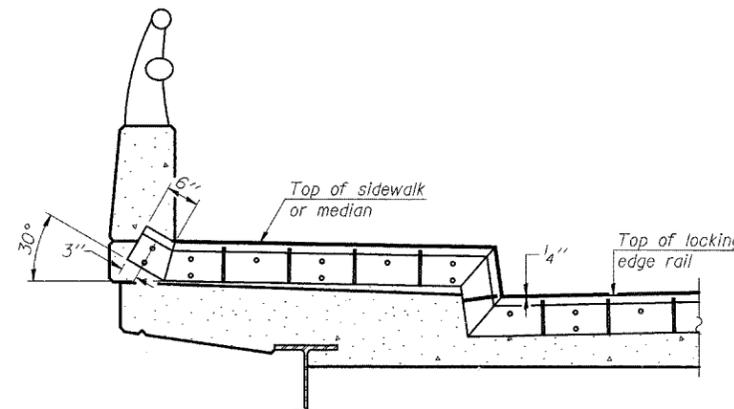
The inside of the locking edge rail groove shall be free of weld residue.



ANCHOR PLATE (for welded rail)



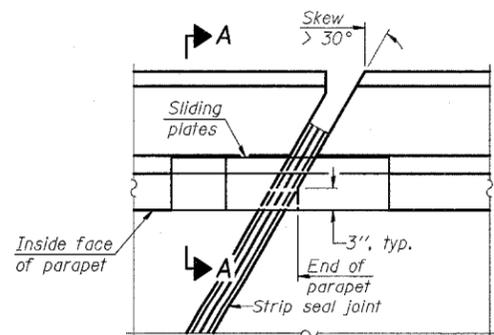
AT PARAPET



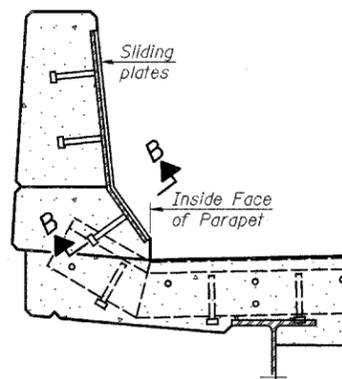
AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

LOCKING EDGE RAILS

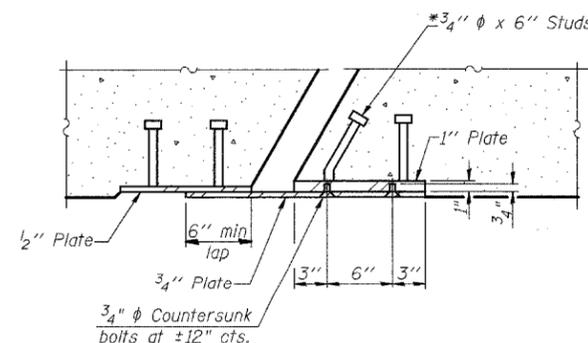


PLAN



SECTION A-A

POINT BLOCK DETAILS (for skews > 30°)



SECTION B-B

TYPICAL END TREATMENTS

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	135

**PREFORMED JOINT STRIP SEAL
IL 84 OVER PLUM RIVER
FA ROUTE 18 (IL 84)
SECTION 106BR
CARROLL COUNTY
STRUCTURE NUMBER 008-0028**

* Various
** (106BR)M, (4B-2)M & 177-4B-3)M

EJ-SSJ

9-3-07

FILE NAME =	USER NAME = Iinkdj	DESIGNED -	REVISED -
D:\BR\CA00 plans\Various Counties\Contract	*64D99 2008 expansion joints\000028.dgn	DRAWN -	REVISED -
	PLOT SCALE = 50.0000' / IN.	CHECKED -	REVISED -
	PLOT DATE = Sat Mar 15 11:13:01 2008	DATE -	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

Preformed Joint Strip Seal

SCALE: None SHEET NO. 6 OF 7 SHEETS STA. TO STA.

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
*	**	Various	26	15
ILLINOIS			CONTRACT NO. 64D99	
FED. ROAD DIST. NO.		ILLINOIS FED. AID PROJECT		