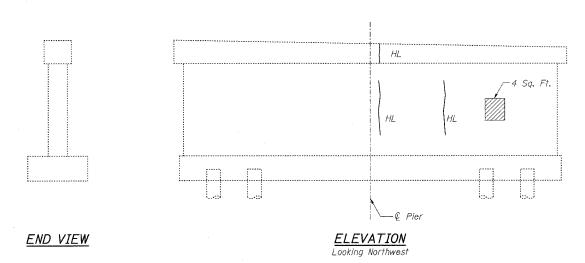
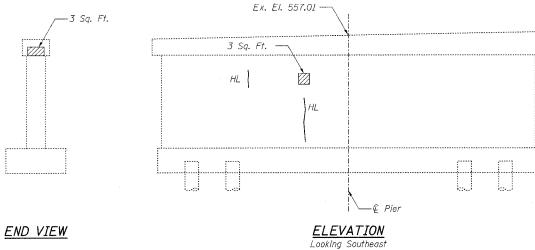
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

MOUTE NO.	(IIIN-1 B)		COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 11 14 SHEETS	
FAP 631			WILL	32	26		
PED, POAD DIST, NO. 7 TLLI		TLLIMOIS	FED. AID PROJECT-				

Contract # 60D85





$\frac{1}{4}$ " x $\frac{3}{4}$ " Sawed joint with concrete joint sealer without the backer rod (full width) Concrete Wearing Surface Fabric bearing pad See Sheets No. 5 & No. 7 ^l2" PJF Full width 1" \$ x 2'-6" Dowel rods in 2" \$ holes drilled in cap (2 each beam) 2′-6"

SECTION THRU FIX PIER

* 1" Jt. shall be filled with non-shrink grout. 1" dimension may vary to acommodate tolerance in beam lengths.

After beams have been erected, holes shall be drilled into substructure and anchor dowels placed. Dowel holes shall be filled with non-shrink grout to top of beam and allowed to cure min. 24 hrs. prior to grouting the shear keys.

BILL OF MATERIAL

Item	Unit	Quantity
Structural Repair of Concrete (Depth Equal to or Less than 5")	Sq. Ft.	10

Repairs of the existing abutments shall include but not be limited to the areas shown. The actual areas to be determined by the engineer at the time of construction.

Structural Repair of Concrete (≤5")

PIER REPAIRS FAP 631 (ILL. RTE. 102) OVER FORKED CREEK OVERFLOW SECTION 111 N-1 B WILL COUNTY STA. 821+12.20 S.N. 099-0169

DESIGNED B. Sauter

CHECKED E. Mroczek DRAWN R. Danley

CHECKED B. Sauter

Ciorba Group, Inc. CONSULTING ENGINEERS 5507 North Cumberland Avenue, Suite 402 Chicago, Illinois 60656 Tel. 773.775.4009 Fax 773.775.4014 Email chicago@clorba.com

LEGEND

Hairline Crack