Sheet 30 of 35 Sheets

CONTRACT NO. 76318

Note

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

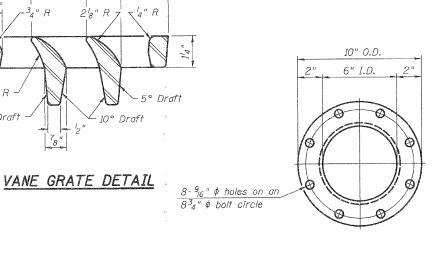
As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

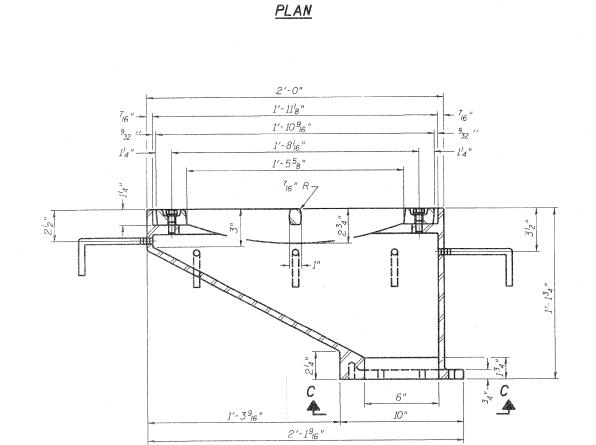
Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and downspouts shall be galvanized according to AASHTO M111.

The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-12.

Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel equivalent.



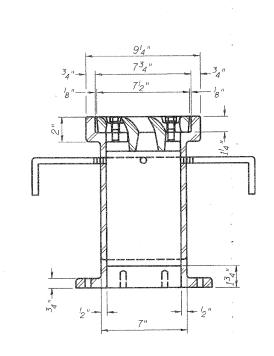


1'-816"

 $B \blacktriangleleft$

SECTION A-A

See sheets 7 & 21 of 35 for scupper location relative to parapet.



5° Draft

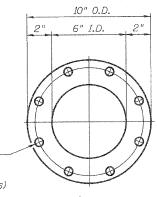
Drill and tap ½"-13x³4" DP.

for 5" \$ Anchor Studs

8 locations

SECTION B-B

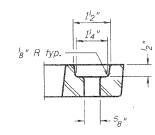
<u>Drill and tap 8 holes for</u> $^{1}_{2}$ "-13 bolts on an 8^{3}_{4} " ϕ bolt circle. (2 blind holes are 1^{1}_{4} " deep, 6 thru holes)



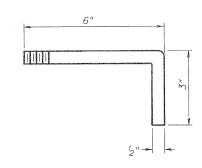
6" I.D. 7" O.D.

DOWNSPOUT

VIEW C-C



BOLT HOLE DETAIL



ANCHOR STUD DETAIL

BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Drainage Scupper, DS-12	Each	12
Transport of the Control of the Cont		

DRAINAGE SCUPPER. DS-12

EAP-310

SECTION 60-16-1. 42-1

JERSEY COUNTY

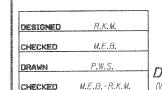
STATION 318+48.66

STRUCTURE NO. 042-0026 (S.B.

042-0027 (N.B.)

HR 60 SPR

ENGINEERS, INC. 601 NORTH BRUNS LANE SPRINGFIELD. IL 62702 (217)-787-1199 FAX (217)-793-1199



Drill and tap scupper for 4 2" \$\phi\$ stainless steel hexagon

head bolts with lock washers

DS-12 10-1-08 (W.T. to inside of exterior stringer flange shall not be >3'-11'')