GENERAL NOTES

- Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts (in painted areas and M164 Type 3 in unpainted areas). Bolts ³₄in. φ, holes ¹³₁₆ in. φ, unless otherwise noted.
- 2. Calculated weight of Structural Steel:

Gr 50 = 12,000 LB. Gr 36 = 1,590 LB.

- 3. All structural steel shall be AASHTO M 270 Grade 50.
- 4. No field welding is permitted except as specified in the contract documents.
- 5. Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.
- 6. Reinforcement bars designated (E) shall be epoxy coated.
- 7. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete.
- 8. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.
- 9. Bearing seat surfaces shall be constructed or adjusted to their designated elevations within a tolerance of l_{g} inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.
- 10. The Inorganic Zinc Rich Primer / Acrylic / Acrylic Paint System shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 314. See Special Provision for "Cleaning and Painting New Metal Structures".
- 11. Layout of slope protection system may be varied in the field to suit ground conditions as directed by the Engineer.
- 12. All cross frames or diaphragms shall be installed as steel is erected and secured with erection pins and bolts except as otherwise noted.
- 13. Load carrying components designated "NTR" shall conform to the Supplemental Requirements for Notch Toughness, Zone 2.
- 14. Two ${}_{\textit{B}}^{\textit{b}}$ in. adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.
- 15. Existing reinforcement shall be cleaned and incorporated into the new construction. Cost included with "Concrete Removal".
- 16. Any reinforcement bars that are damaged during concrete removal operation shall be repaired or replaced using approved bar splicer or anchorage system. Cost included with "Concrete Removal".
- 17. All faces of the proposed sidewalk barrier and parapet shall have a form liner textured surface. The pattern shall be Customrock Pattern #12010-Minnehaha Blend or approved equal.
- 18. The color of the form liner shall be Uni-Max Liquid Integral Concrete Color #L1085 - Sandstone, or approved equal. The admixture shall be added to the concrete during batching per manufacturer's specifications. The admixture shall only be added to the concrete for the proposed parapet top and the proposed sidewalk barrier. Cost included with "Form Liner Textured Surface"

DESIGNED	200
CHECKED -	EXAMINED
DRAWN -	ENGINEER OF BRIDGE DESIGN
CHECKED -	ENGINEER OF BRIDGES AND STRUCTURES

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



CATILEVER FORMING BRACKETS FOR SUPERSTRUCTURES WITH W27 BEAMS AND SMALLER-STANDARD CONSTRUCTION

(From IDOT Base Sheet SB-1)

When cantilever forming brackets are used, the work shall be done according to Article 503.06(b) of the Standard Specifications, except as modified below and in the details shown on this sheet. The finishing machine rails shall be placed on the top flange of the

exterior beams. The beams or girders, supporting cantilever forming brackets, shall

be fied together at 4 foot intervals. For Standard construction, or Stage Construction the Hardwood bracing materials shall be placed as shown between webs of beams in each bay.



Name Plate

TOTAL BILL OF MATERIAL						
ITEM	UNIT	SUPER	SUB	TOTAL		
rap, Class A4	Sq Yd		375	375		
ric .	Sq Yd		405	405		
Removal	Cu Yd		9.5	9.5		
f Existing Superstructures	Each	1		1		
Structures	Cu Yd		26.9	26.9		
Superstructures	Cu Yd	153.5		153.5		
ck Grooving	Sq Yd	253		253		
r Textured Surface	Sq Ft	258		258		
Coat	Sq Yd	360		360		
and Erecting Structural Steel	L Sum	1		1		
r Connectors	Each	648		648		
nent Bars Epoxy Coated	Pound	28,830	5,130	33,960		
ers	Each	80		80		
Railing, Type L	Foot		34	34		
95	Each		1	1		



SECTION THRU ABUTMENT



TOE STONE RIPRAP DETAIL

	WHITEHALL ADDIS F.A. F SECTION OS COOK STATIO	ON CREEK RTE. 4025	-BR	
F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
1005	00 00071 00 PD	COOK	31	1.4

ET NO. S-2	RTE.	SECTION				COUNTY	SHEETS	NO.	
	4025	09-00071-00-BR				СООК	31 14		
HEETS	1			CONTRACT	NO. 63	437			
	FED. RO	AD DIST. NO.	ILLINOIS	FED.	AI) PROJECT			