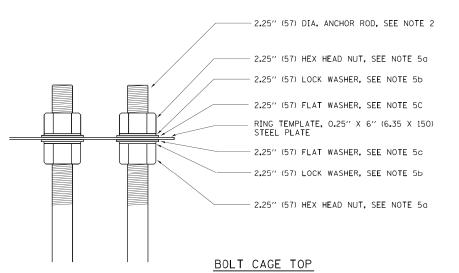
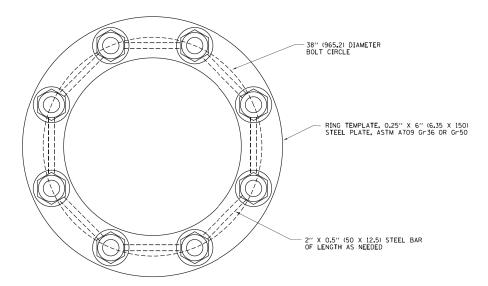
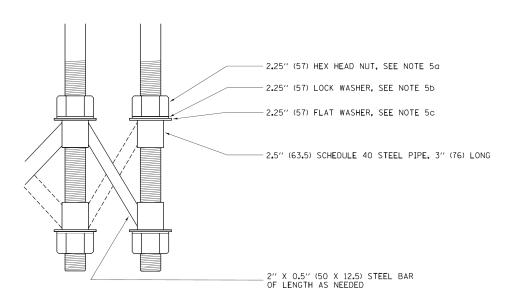


ANCHOR BOLT CAGE





SECTION A-A



NOTES

- 1. ALL DIMENSIONS IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN
- 2. ANCHOR RODS SHALL BE STRAIGHT AND SHALL BE ACCORDING TO AASHTO M 314 OR ASTM F1554, GRADE 725 (GRADE 105) AND GALVANIZED ACCORDING TO ARTICLE 1006.09.
- 3. ANCHOR ROD INFORMATION SHALL BE SUBMITTED FOR APPROVAL AND SHALL BE FULLY COORDINATED WITH TOWER MANUFACTURERS REQUIREMENTS.
- 4. CUT NUTS, OR JAM NUTS, ARE NOT ALLOWED
- 5. ANCHOR ROD CAGE HARDWARE SHALL BE IN ACCORDANCE WITH THE FOLLOWING:
 - a) 2,25 (57) HEX HEAD NUTS AASHTO M291, GRADE C, C3, D ,DH OR DH3 HOT DIPPED GALVANIZED AASHTO M 232
 - b) 2.25 (57) HELICAL LOCK WASHERS
 ANSI/ASME B18.21.1
 I.D. 2.262 2.287
 O.D. 3.345 MAX.
 WIDTH O.508 (13) MIN.
 THICKNESS 0.508 (13) MIN.
 HARDNESS 26-45 ROCKWELL C
 HOT DIPED GALVANIZED AASHTO M232
 - c) 2.25 (57) FLAT WASHERS
 AASHTO M293
 O.D. 4.00 (101)
 I.D. 2.38 (60)
 THICKNESS 0.24 0.34
 HARDNESS 26-45 ROCKWELL C.
 HOT DIPED GALVANIZED AASHTO M232
- 6. THE SHAFT LENGTHS SHALL BE BASED ON SOIL BORINGS IN THE PLANS AND OR A DETERMINATION OF SOIL CONDITIONS BY THE ENGINEER.
- 7. ALL FOUNDATION REINFORCEMENT STEEL SHALL BE EPOXY COATED.
- 8. THE FOUNDATION SHALL BE POURED MONOLITHICALLY AND SHALL HAVE NO CONSTRUCTION JOINTS.
- 9. ANCHOR RODS AND ALL ASSOCIATED HARDWARE ARE SHOWN AS MINIMUMS. SIZING SHALL BE DETERMINED BY THE TOWER MANUFACTURER AND APPROVED BY THE ENGINEER. EACH FOUNDATION SHALL HAVE A MINIMUM OF 8 ANCHOR RODS.

BOLT CAGE BOTTOM

SCALE:

AECOM

303 EAST WACKER DRIVE, SUITE 1400
CHICAGO, II. 66061-5276
PHONE: (312) 373-7606 FAX: (312) 373-6800

D160W28-SHT-D1-Detail-[BE-511B].dgn	DESIGNED - R. TOMSONS	REVISED - 02-27-13
USER NAME = augeungh	DRAWN -	REVISED -
PLOT SCALE = 50.0000 ' / in.	CHECKED -	REVISED -
PLOT DATE = 3/24/2014	DATE - 03-12-10	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

HIGH MAST LIGHT TOWER							
150 FT TO 160 FT FOUNDATION DETAIL							
	SHEET	17 OF 40 SH	FFTS STA	TO ST			

F.A.I. RTE.	SECTION				COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2013-010R				соок	747	601
BE-511b					CONTRACT NO. 60W28		
		ILLINOIS	FED.	AID	PROJECT		