## GENERAL NOTES:

- 1. Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts  $^{7}_{8}$ "  $\phi$ , holes  $^{15}_{16}$ "  $\phi$ , unless otherwise noted.
- 2. Calculated weight of Structural Steel = 4,814,600 lbs.
- 3. All structural steel shall be AASHTO M 270 Grade 50.
- 4. All structural steel shall be metalized (thermal spraying). See special provision for "Metallizing Structural Steel".
- 5. No field welding is permitted except as specified in the contract documents.
- 6. Reinforcement bars designated (E) shall be epoxy coated.
- 7. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of work; however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.
- 8. If the Contractor elects to use cantilever forming brackets on the exterior beams or girders, the brackets shall be placed at the same locations required for the hardwood blocks in Article 503.06(b) of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior beam at each of these additional bracket locations.
- 9. Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of  $l_B$  in. (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.
- 10. Concrete Sealer shall be applied to the designated areas of the abutments and pier.
- 11.. Slipforming of the parapet is not allowed.
- 12. Structural steel erection shall be accomplished by an steel erection contractor or subcontractor certified as an Advanced Certified Steel Erector (ACSE) by the American Institute of Steel Construction (AISC). See special provision for "Erection of Complex Steel Structures".
- 13. Contractor shall provide equipment, labor and materials as required to install drilled shafts thru existing known obstruction. Obstruction mitigation shall be as per Special Provision Foundation Construction at Existing Obstructions.
- 14. The Contractor shall install protective shelld system to protect travelling public from falling objects during the removal of existing S.N. 016-2449 (NW Ramp) & S.N. 016-2451 (EN Ramp). See sheet 470 for location and limits of Protective Shield.
- 15. The Drilled Shaft quantities and reinforcement detailing are based on the estimated elevations shown on the plans. The actual elevations may differ at each shaft locations and corresponding adjustments shall be made to the drilled shaft and reinforcement quantities and payment limits.
- 16. Concrete for the Pier 3 & Pier 8 shall be in accordance with Section 503 of Standard Specifications, except that the mix design of concrete shall attain a compressive strength of 5,000 psi at 14 days.
- 17. The Contractor shall field verify location of existing utilities prior to construction. The Contractor shall take precautions not to damage existing utilities. Any such damage shall be repaired by the Contractor at no additional cost.
- 18. The bracing system for Braced Excavation shall be installed without the use of impact-type pile drivers. The proposed equipment and procedures used for the installation of bracing system shall be submitted to the Engineer for approval prior to their use. If vibratory equipment utilized, the Contractor shall also submit documentation regarding the operating noise levels and operating vibration characteristics of the equipment proposed. The approval of the equipment and procedure by the Engineer does not guarantee the performance in the field of the equipment will be acceptable. If in the judgment of the Engineer, the noise and/or vibration effects exceed those required by the local residents, then the Contractor must halt production and find a remedy suitable to the Engineer. Threshold values for vibration monitoring are included in the special provision "CONSTRUCTION VIBRATION MONITORING". The costs incurred finding suitable equipment and procedures shall be included in the cost of Braced Excavation. No additional costs shall be paid for this effort.

STATION 1829+59.43

BUILT BY

STATE OF ILLINOIS

F.A.I. RTE.90/94 - SECTION 2013-010R

LOADING HL-93

STRUCTURE NO. 016-1705

NAME PLATE S.N. 016-1705

## See Std. 515001

USER NAME = floresg	DESIGNED - ATB	REVISED
	CHECKED - EJO	REVISED
PLOT SCALE = N.T.S.	DRAWN - MRK	REVISED
PLOT DATE = 5/7/2014	CHECKED - ATB	REVISED

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