#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

Threaded or Coil

Splicer Rods (E)



SHEET NO. 11 11 SHEETS

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

reinforcement bars. Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity =  $1.25 \times fy \times A_t$ 

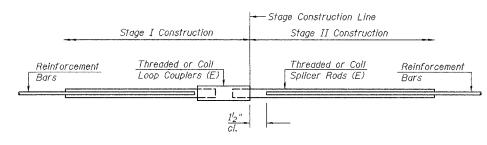
Minimum \*Pull-out Strength = 1.25 x fs<sub>allow</sub> x A<sub>t</sub>

Where fy = Yield strength of lapped reinforcement bars in ksi.

fs<sub>allow</sub>= Allowable tensile stress in lapped reinforcement bars in ksi (Service Load) A<sub>t</sub> = Tensile stress area of lapped reinforcement bars. \* = 28 day concrete

|                           | BAR SPLIC                          | ER ASSEMBLI           | ES                                       |
|---------------------------|------------------------------------|-----------------------|--|
| Bar Size to<br>be Spliced | Splicer Rod or<br>Dowel Bar Length | Strength Requirements |  |
|                           |                                    |                       | Min. Pull-Out Strength<br>kips - tension |
| #4                        | 1′-8"                              | 14.7                  | 5.9                                      |
| #5                        | 2'-0"                              | 23.0                  | 9.2                                      |
| #6                        | 2'-7"                              | 33.1                  | 13.3                                     |
| #7                        | 3′-5"                              | 45.1                  | 18.0                                     |
| #8                        | 4′-6"                              | 58.9                  | 23.6                                     |
| #9                        | 5′-9"                              | 75.0                  | 30.0                                     |
| #10                       | 7′-3"                              | 95.0                  | 38.0                                     |
| # <u>11</u>               | 9′-0"                              | 117.4                 | 46.8                                     |

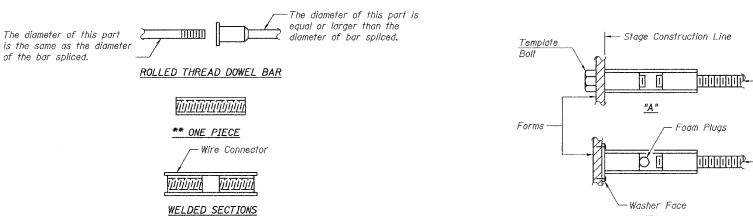
Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."



## STANDARD

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|-------------|--|----------|
| Bar<br>Size | No. Assemblies<br>Required   | Location |
| #4          | 183  | Overlay  |
|             |  |          |
|             |  |          |
|             |  |          |
|             |  |          |

BAR SPLICER DETAILS US 50 / KICKAPOO CREEK PEORIA COUNTY SN 072-0033



## BAR SPLICER ASSEMBLY ALTERNATIVES

\*\* Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

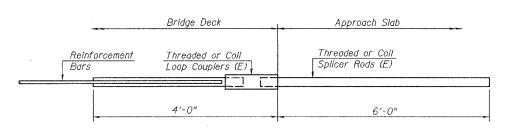
of the bar spliced.

### INSTALLATION AND SETTING METHODS

<u>"B"</u>

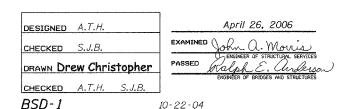
"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

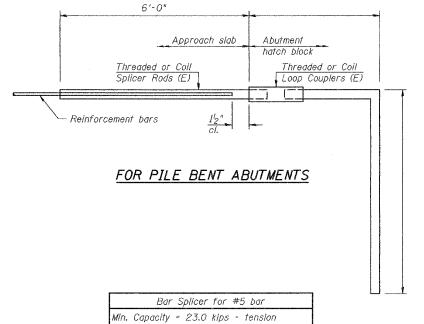
(E): Indicates epoxy coating.



# FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 9.2 kips - tension No. Required =





Min. Pull-out Strength = 9.2 kips - tension

No. Required =