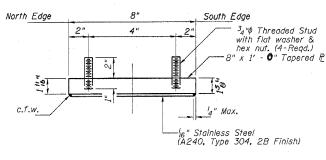
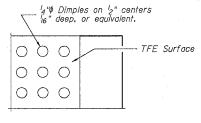
2/2" 2/2" 234" Side Retainer (Typ.) 5" 5" 10" 10" 1" ϕ x 12" Anchor Bolts with " x 2 $^{1}_{4}$ " x $^{5}_{6}$ " E washer under nut. ϕ Holes in bottom E. 1' -1134"

ELEVATION AT SOUTH ABUTMENT

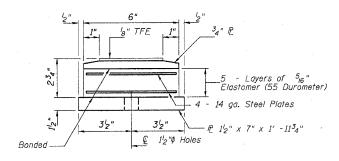
SECTION A-A TYPE II TFE ELASTOMERIC EXP. BRG.





TFE with dimpled surface

TOP BEARING ASSEMBLY



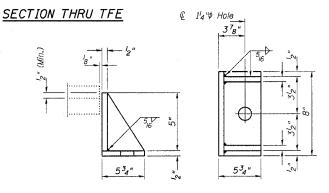
34" P

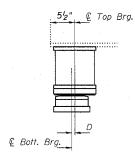
PLAN-TFE SURFACE

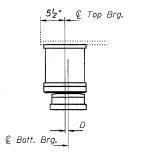
Note: The '8" TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of ${}^{\prime}8$ " TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

BOTTOM BEARING ASSEMBLY







(Move bott, brg. away from fixed brg.) (Move bott, brg. toward fixed brg.)

SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

SETTING ANCHOR BOLTS AT EXP. BRG.

 $D = \frac{l_B}{g}$ per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.

BEAM REACTIONS

Ŕ₽	(K)	16.1	
RŁ	(K)	30.1	
Imp.	(K)	8.7	
R (Total)	(K)	54.4	

Diaphragm removal and reinstallation may be required to facilitate drilling holes. Cost included with Furnishing and Erecting Structural Steel.
New steel extensions, side retainers, shim plates, connection bolts, and anchor bolts are included with Furnishing and

bons, and anciar bons are included with runnishing and Erecting Structural Steel.

See Sheet 7 of 7 for Anchor Bolt installation.

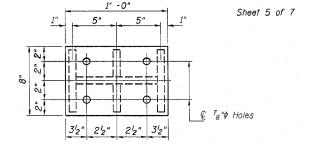
Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions. Min. jack capacity = 25 Tons.

2" 2" 2" 2"

2" 2" 2" 2"

SECTION B-B

Ŕ₽	(K)	16.1	_
R4	(K)	30.1	_
Imp.	(K)	8.7	
R (Total)	(K)	54.4	



F.A.I. SECTION

STA.

* FAI 80 & 74

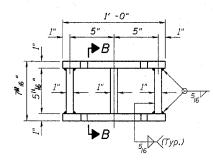
** (37-5HB-2 & 81-1HB)M

CONTRACT NO. 64B94 COUNTY TOTAL SHEET NO.

TO STA.__ FED. ROAD DIST. NO. _ ILLINOIS FED. AID PROJECT

*** Henry & Rock Island Counties

PLAN TOP AND BOTTOM PLATE



STEEL EXTENSION DETAIL

For existing bearing removal detail, see sheet 4 of 7

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II	Each	5
Jack and Remove Existing Bearings	Each	5
Furnishing and Erecting Structural Steel	Pound	735

South Abutment Elastomeric Bearings FAI Route 80 Section (37-5HB-2)M Henry County Structure No. 037-0116 TR 375N over Interstate 80

TYII/REPS 8-20-2002

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