STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Contract # 64A49

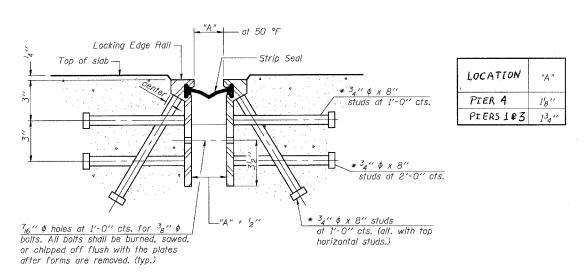
GENERAL NOTES

The strip seal shall be made continuous and shall have a minimum thickness of ${}^{l}_{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.



|-"A"| at 50 °F Locking Edge Rail -Strip Seal Top of slab-* 34" \$ x 8" studs at 1'-0" cts. studs at 2'-0" cts. Anchor Plate. ⁷₁₆" φ holes at 1'-0" cts. for ³₈" φ bolts. All bolts shall be burned, sawed, Place plates at 1'-0" cts. (alt. with top horizontal studs) or chipped off flush with the plates after forms are removed. (typ.)

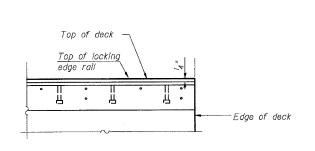
SECTION THRU ROLLED RAIL EXP. JOINT

(510 Studs Required)

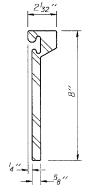
* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

SECTION THRU WELDED RAIL EXP. JOINT

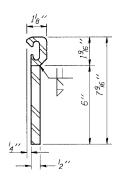
(306 Studs Required) (204 Anchor Plates Required)



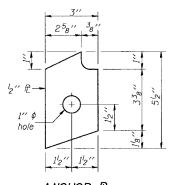
END TREATMENT ELEVATION



ROLLED (EXTRUDED) RAIL

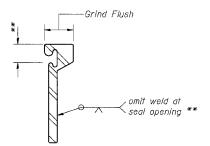


WELDED RAIL



ANCHOR P

(for welded rail)



LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	foot	99 .0

STRIP SEAL

U.S. 20 OVER APPLE RIVER F.A.P. ROUTE 301 - SEC. 28BR-1 JO DAVIESS COUNTY STATION 1434+57.61 S.N. 043-0010

LOCKING EDGE RAILS

DESIGNED	DF
CHECKED	СВ
DRAWN	RG
CHECKED	DE