

FED.ROAD DIS	T.NO.	4.LINOIS	PROJECT		
FAI 90/94	×	соок		344	220
ROUTE NO.	SECTION	COUNTY		TOTAL SHEETS	SHEET NO.

• 2003-0290⊈. CONTRACT \*62581

## GENERAL NOTES

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be couse for additional compensation for a change in the scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price for the work.

The slab is to be removed in stages. Before starting the concrete removal, the Contractor is required to submit to the Engineer for approval his staging plans and method of removal.

Prior to pouring the method of removal. Prior to pouring the new concrete deck, all loose rust, loose mill scale, and other loose potentially detrimental foreign material shall be removed from the surfaces of the beams or girders in contact with concrete. The cost of this work will be included in the pay item covering removal of the existing concrete. All heavy rust and other lightly adhered potentially detrimental foreign matter shall also be removed from the surfaces of the beams or girders in contact with concrete. Tightly adhered point may remain unless otherwise noted. This removal shall be accomplished by methods that will not damage the steel. The cost of this work will be paid for according to Article 109,04 of the Standard Specifications.

Field welding of construction accessories will not be permitted to beams or airders.

Tapered shims shall be added under the stools as required by the Engineer to make a smooth finger joint. Cost shall be included in the cost of "Furnishing and Erecting Structural Steel".

The finger plates shall be flame cut as provided in Article 505.04(k) of the Standard Specifications

Finger plate expansion joints shall be assembled in the proper position with the ends in place and shall be left assembled for shop inspection.

Joint openings shall be adjusted according to Article 503,10(c) of the Standard Specifications when the deck is poured at an ambient temperature other than  $50\,^{\rm o}{\rm F}$ 

Fasteners shall be high strength bolts. Bolts  ${}^3_{\rm d}{}^a$   $\phi,$  open holes  ${}^{13}_{\rm 16}{}^a$   $\phi$  unless otherwise noted.

Existing structural steel that will be in contact with new structural steel shall be cleaned and painted prior to erection as required by the Special Provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures".

All new structural steel shall be shop painted with an inorganic zinc rich primer per AASHTO M 300, Type I. Cost included with "Furnishing and Erecting Structural Steel".

The existing structural steel coating contains lead. The Contractor should take appropriate precautions to deal with the presence of lead on this project.

All Construction joints shall be bonded.

Traffic to be maintained during construction, see Roadway Plans for Stage Construction Details.

Field measurements are required to verify the proper dimensions of the finger plates and stools. See special provision "Field Measurements".

Existing design and fabrication plans are available upon request.

All structural steel shall be AASHTO M270 Grade 50 unless noted otherwise. Calculated weight of structural steel = 25,610 lbs.

PIER NO. 1

	KEY PLAN	
REVISIONS	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS	DRAWN BY DATE RLK 5/03 CHECKED BY DATE SDS 5/03
3	FAI RTE 90/94 SB DAN RYAN EXPRESSWAY SN 016-1110 (SOUTHBOUND)	BOOK NUMBER
5		PROJECT NO. 4222-3
8 9 10	CHASTAIN & ASSOCIATES CONSULTING ENGINEERS PAX SIZ-14-0665 PAX SIZ-14-0665	SHEET No.

Sheet No 1 of 8 Sheets