

NOTES

- I. Hollow structural steel tubing shall conform to the requirements of ASTM designation A500 Grade B. Structural Steel Tubing shall meet the longitudinal CVN requirements of 15 ft.-lbs. at
- 2. All other steel shapes and plates shall conform to the requirements of AASHTO M 270 Grade 36.
- 3. Bolts and nuts shall conform to the requirements of ASTM designation A307 except for high strength bolts, nuts and washers noted which shall conform
- 4. All bolts, nuts, washers and lock washers shall be galvanized according to AASHTO M 232.
- 5. All anchor devices, plates and HSS shall be galvanized after shop fabrication according to AASHTO M-111 and
- 6. The 1" ϕ high strength bolts connecting the plate to the concrete shall be tightened to a snug fit and given an
- The cost of the water main hanger assemblies shall be included in the unit price bid for Ductile Iron Pipe Water Main 6".

IWEST DRAINAGEWAY GER DETAILS	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	5033	11-00581-00-BR	WINNEBAGO	17	14
			CONTRACT	NO.	
S-8 SHEETS	ILLINOIS FED. AID PROJECT				