

QUANTITIES FOR	CONCRETE PIPES							
INSIDE DIAMETER OF PIPE	ESTIMATED CLASS SI CONCRETE REQUIRED							
INCH (mm)	20" (500 mm) WIDTH CU.YD. (m 3)							
4" (100)	0.14 (0.11)							
6" (150)	0.16 (0.12)							
8" (200)	0.19 (0.14)							
10" (250)	0.22 (0.17)							
12" (300)	0.25 (0.19)							
15" (375)	0.30 (0.23)							
18" (450)	0.35 (0.27)							
24" (600)	0.45 (0.35)							
30'' (750)	0.57 (0.43)							
36" (900)	0.69 (0.53)							
42" (1050)	0.83 (0.63)							
48" (1200)	0.97 (0.74)							
54'' (1350)	1.12 (0.86)							
60'' (1500)	1.28 (0.98)							

QUANTITIES FO	OR METAL PIPES							
INSIDE DIAMETER	ESTIMATED							
OF PIPE	CLASS SI CONCRETE							
	REQUIRED							
	20" (500 mm) WIDTH							
INCH (mm)	CU. YD. (m3)							
4" (100)	0.12 (0.09)							
6" (150)	0.14 (0.11)							
8" (200)	0.16 (0.12)							
10" (250)	0.19 (0.14)							
12" (300)	0.21 (0.16)							
15" (375)	0.25 (0.19)							
18" (450)	0.29 (0.22)							
24" (600)	0.38 (0.29)							
30" (750)	0.47 (0.36)							
36" (900)	0.59 (0.45)							
42" (1050)	0.69 (0.53)							
48'' (1200)	0.81 (0.62)							
54'' (1350)	0.93 (0.71)							
60′′ (1500)	1.05 (0.81)							

GENERAL NOTES

- 1. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.
- 2. WHEN CONCRETE COLLARS ARE USED TO CONNECT PIPES OF DIFFERENT OUTSIDE DIAMETERS, THE CONCRETE COLLAR SHALL BE FORMED USING THE LARGEST OUTSIDE DIAMETER (SEE END VIEW).
- 3. THE WIRE MESH SHALL WEIGH NOT LESS THAN 54#/100 SQ. FT. (2.63 kg/m²).
- 4. WHEN CONCRETE COLLARS ARE CONSTRUCTED ADJACENT TO AN EXISTING CONCRETE STRUCTURE (HEADWALLS, ETC.) EXPANSION BOLTS, SHALL BE USED AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, EACH, FOR EXPANSION BOLTS OF THE SIZE SPECIFIED IN THE PLANS.
- 5. CONCRETE COLLARS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, PER CUBIC YARD (CUBIC METER), FOR CONCRETE COLLARS INCLUDING ALL MATERIAL AND LABOR SPECIFIED TO COMPLETE THE WORK IN PLACE.

*CHAMPAIGN & VERMILION



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Note: All dimensions are in INCHES (millimeters) unless otherwise shown.

DISTRICT 5 DETAIL NO. 54248510

FILE NAME =	USER NAME = JLM	DESIGNED	REVISED -		CONCRETE COLLAR			F.A.I.	SECTION	COUNTY	TOTAL SHEET	
D570966-xxx-DETSHTLadgn		DRAWN	REVISED -	STATE OF ILLINOIS				74	MEDIAN CABLE 2012-1		130 42	
	PLOT SCALE =	CHECKED	REVISED -	DEPARTMENT OF TRANSPORTATION						CONTRACT NO. 70966		
	PLOT DATE =	DATE -	REVISED -		SCALE: NONE	SHEET NO. 1 OF 1 SHEETS	STA.	TO STA.	ILLINOIS FED. AID		D PROJECT	