

21'-7"

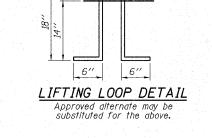
10''

48'-0"

PLAN

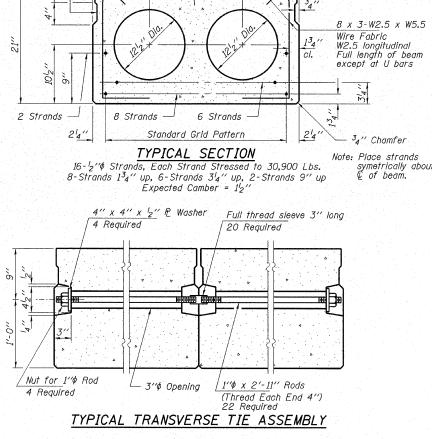
21'-7"

2'-0"



The loop shall be formed in a manner such that all strands are engaged during lifting. Loops shall be cut off after beams have been erected.

1" Non-Shrink Grout



36"

15/2'

Omit key on exterior

104"

4-#5 B bars

Full length of beam

face of outside beams.

SECTION

2700 | 06-00001-00-BR

104"

FED. ROAD DIST. NO.

05-00186-00-BR

COUNTY

JEFFERSON

2-#5 B<sub>1</sub> bars

(9'-8' Length)

Each End

SHEETS

31

ILLINOIS CONTRACT NO. 9929

21

## NOTES

Prestressing steel shall be uncoated high strength, low-relaxation 7-wire strand, Grade 270. The nominal diameter shall be  $\frac{1}{2}$  and the nominal cross-sectional area shall be 0.153 sq. in. Lifting loops shall be 2- $\frac{1}{2}$  % -270 ksi strands, as shown.

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60 (IL Modified). See Special Provisions.

The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two governments for fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing.

Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the

Shipment of the beams. Cleaning shall be done by sandblashing the keyway areas between top of this beam and the bottom edge of the key.

Required Release Strength, f'ci, shall be 4,000 p.s.i.

The 1''\( p \) rods in the transverse tie assembly shall be tightened to a snug fit and the threads set.

Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place.

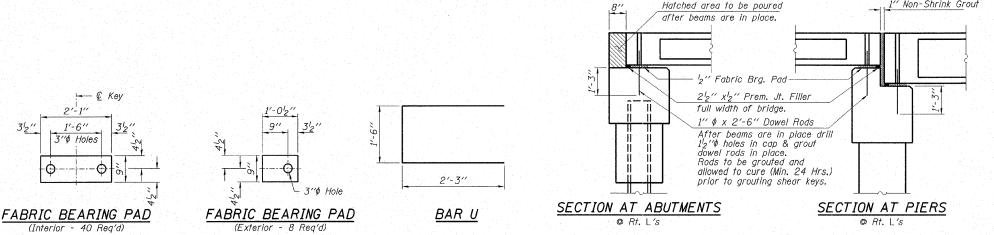
calcium nitrate corrosion inhibitor shall be used in the concrete for precast prestressed concrete deck beams.

See Sheet 23 for additional beam details.

## BILL OF MATERIAL ITEM UNIT QUANTITY Precast Prestressed Concrete Deck Beams (21" Depth) Sq. Ft. 3.168



SUPERSTRUCTURE - SPAN 1 & 3 SECTIONS 05-00186-00-BR / 06-00001-00-BR VILLAGE OF BLUFORD JEFFERSON COUNTY STRUCTURE NO. 041-9931 / STATION 10+00



2'-0"