GENERAL NOTES

- Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts $^{7}\!_{\rm B}$ in, $\phi,$ holes $^{15}\!_{\rm fb}$ in. $\phi,$ unless otherwise noted. 1.
- 2. Calculated weight of Structural Steel: AASHTO M270 Grade 36 = 50280 lbs. AASHTO M270 Grade 50 = 708350 lbs.
- No field welding is permitted except as specified in the contract documents. 3
- Reinforcement bars shall conform to the requirements of ASTM A 706 4. Gr 60 (IL Modified). See Special Provisions
- 5. Reinforcement bars designated (E) shall be epoxy coated.
- The embankment configuration shown shall be the minimum that must be 6. placed and compacted prior to construction of the abutments.
- Bearing seat surfaces shall be constructed or adjusted to their designated elevations within a tolerance of l_{θ} inch (0.01 ft.). Adjustment shall be made 7. either by grinding the surface or by shimming the bearings.
- The Contractor shall drive test piles to 110% of the nominal required bearing 8. specified in production locations at substructures specified or approved by the Engineer before ordering the remainder of piles.
- In lieu of the hammer selection criteria and use of the FHWA Modified Gates 9. formula specified in Section 512 of the Standard Specifications, the Contractor shall conduct a wave equation analysis to establish the driving criteria at all pile foundations which specify a nominal required bearing above 600 kips. The analysis and calculations shall be submitted to the Engineer for approval.
- When the deck pour is stopped for the day at one or more of the transverse 10. bonded construction joints in the deck pouring sequence as shown, the next pour shall not be made until both of the following are met:
 - At least 72 hours shall have elapsed from the end of the previous D Dour.
 - The concrete strength shall have attained a minimum flexural 2) strength of 650 psi or a minimum compressive strength of 3500 psi.
- The Inorganic Zinc Rich Primer / Acrylic / Acrylic Paint System shall be 11. used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Interstate Green, Munsell No. 7.56 4/8. See Special Provision for "Cleaning and Painting New Metal Structures".

12. Slipforming of parapet at south edge of structure will not be allowed.

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LAYOUT DRAWN



