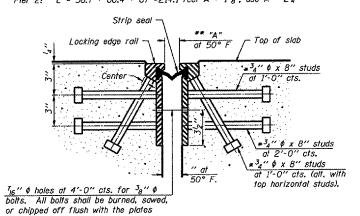
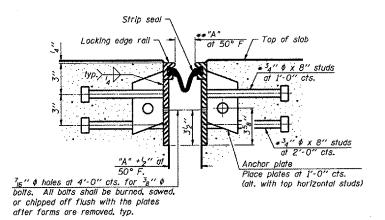
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

E NO.	BEC720M	COUMTY	TOTAL SHEETS	Weet NO.	SMEET NO. 13
.A.P. 17	(488)]	PEORIA	29	25	16 SHEETS

D-94-062-05

* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.





Note:

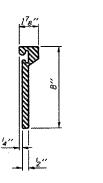
The strip seal shall be made continuous and shall have a minimum thickness of ${}^{l}_{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

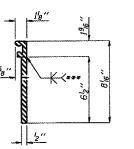
All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications; shop painting will not be allowed.

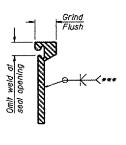
SECTION THRU ROLLED RAIL JOINT

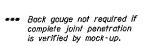


(EXTRUDED) RAIL

after forms are removed, typ.



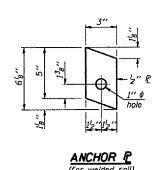


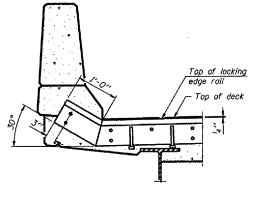


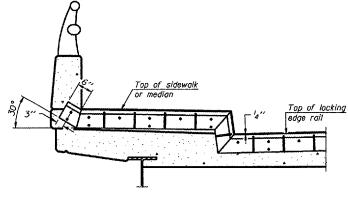
LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

<u>SECTION THRU</u> <u>WELDED RAIL JOINT</u>







AT PARAPET

AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

TYPICAL END TREATMENTS

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot -	224

PREFORMED JOINT STRIP SEAL F.A.P. 317 (U.S. RTE. 24) STRUCTURE 072-0134 PEORIA COUNTY, ILLINOIS STATION 187+10.02

LOCKING EDGE RAILS

WELDED RAIL

DESIGNED	
CHECKED	
DRAWN	
CHECKED	
EJ-SSJ	11-1-06