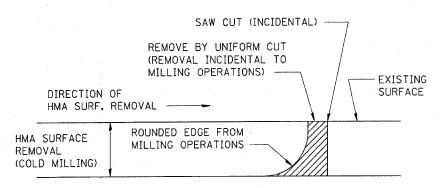
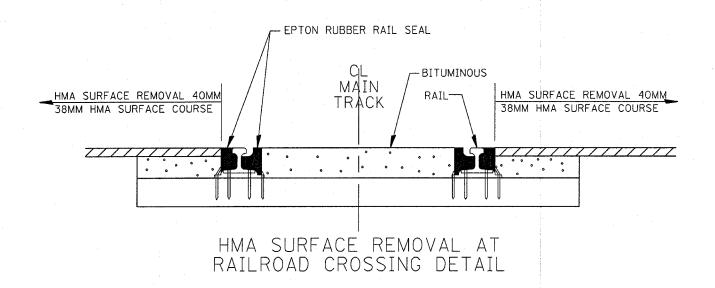
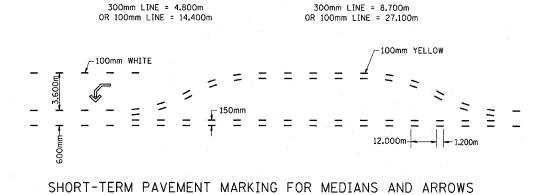


QUANTITY

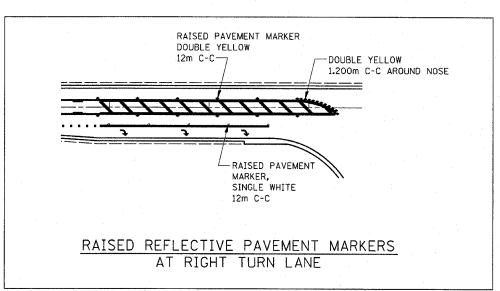


NOTE: WHEN MILLING OPERATIONS PRODUCE A ROUNDED EDGE,
THEN A SAW CUT SHALL BE USED TO MANUFACTURE
A PERPENDICULAR EDGE AS SHOWN IN THE DETAIL.
THE ENGINEER SHALL BE THE SOLE JUDGE
CONCERNING THE USE OF THIS DETAIL





QUANTITY



REVISIONS		TILINOIS DEPARTM	ENT OF TRANSPORTATION
NAME	DATE	ILLINOIS DEL ANTW	LIVE OF THANSPORTATION
		DE	ETAILS
		SCALE: VERT.	DRAWN BY
		DATE	CHECKED BY