

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths								
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6		
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''		
5	1'-9''	2'-5''	2'-7''	2'-11''	3′-3′′	3′-8″		
6	2'-1''	2'-11''	3′-1′′	3′-6″	3′-10′′	4'-5''		
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′		
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''		
9	4'-7''	6′-5′′	6′-10′′	7'-9''	8'-7''	9'-8''		

Table 1: Black bar, 0.8 Class C

Table 2:Black bar, Top bar lap, 0.8 Class CTable 3:Epoxy bar, 0.8 Class CTable 4:Epoxy bar, Top bar lap, 0.8 Class CTable 5:Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + $1_{2}^{\prime\prime}$ + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length		
049-0022	5	4	3		
049-0022	6	4	3		
049-0023	5	4	3		
049-0023	6	4	3		



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.





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	JSER NAME =	DESIGNED - AE		ED		BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
COLLINS		CHECKED - JN	IS REVIS			STRUCTURE NO. 049–0022 & 049–0023	334	(TH-B)BR	LAKE	25	22
ENGINEERS For 13(2) 704-9300 P ILLINDIS PROFESSIONAL DESIGN FIRM LICENSE NO. 184-8080993 P	PLOT SCALE = PLOT DATE =	CHECKED - JN	A REVIS	ED ED	DEPARTMENT OF TRANSPORTATION	SHEET NO. SIO OF SIO SHEETS		ILLINOIS FED.	AID PROJECT		.0W19



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required			

<u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.