

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''
6	2'-1''	2'-11''	3'-1''	3'-6''	3′-10′′	4'-5''
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′
8	3'-8''	5′-1′′	5′-5′′	6'-2''	6'-9''	7'-8''
9	4'-7''	6′-5″	6′-10′′	7'-9''	8'-7''	9′-8′′

Table 1: Black bar, 0.8 Class C

 Table 2: Black bar, Top bar lap, 0.8 Class C

 Table 3: Epoxy bar, 0.8 Class C

 Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Class C Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + l_2'' + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length		
Joint Reconstruction at East Abutment	#5	12	3		
Joint Reconstruction at West Abutment	#5	12	3		



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.



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NAN	CHRISTIAN-ROGE &		CHECKED - B.N.S./J.C.N.	REVISED -	STATE OF ILLINOIS	STRUCTURE NO. 099–0272	846	K-29-A-BR-1	WILL	55	47
Щ.	BSD IATES, INC7-1	PLOT SCALE = 100.0000 ' / IN.	DRAWN - F.M.	REVISED -	DEPARTMENT OF TRANSPORTATION		_		CONTRAC	T NO. 60	DR63
ш		PLUI DATE = 17772013	DATE - OCTOBER 9, 2012	REVISED -		SHEET NO. S18 OF S19 SHEETS		ILL INOIS FED	. AID PROJECT		

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required			

<u>NOTES</u> Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.