GENERAL NOTES

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Fasteners	shall be	ASTM A325	Type 1,	mechanically	galvanized	bolts.
Bolts ⁷ 8" Ø,	holes 15	" Ø, unless d	otherwise	noted.		

Calculated weight of Structural Steel =

AASHTO M 270 Grade 50 = 481,910 lb.

No field welding is permitted except as specified in the contract documents.

Reinforcement bars designated (E) shall be epoxy coated.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of $l_{\mathcal{B}}$ inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to all exposed surfaces of the abutment backwalls, bridge seats, and pile caps, and to all exposed surfaces of the pier.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

The Organic Zinc Rich Primer / Epoxy / Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception of the exterior surface and the bottom of the bottom flange of fascia beams, masked off connection surfaces, field installed fasteners and damaged areas, all of which shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4.

The concrete for bridge decks finished according to Article 503.16(a) of the Standard Specifications shall be placed and compacted parallel to the skew in uniform increments along centerline of bridge. The machine used for finishing shall be set parallel to the skew for striking off and screeding the concrete.

Slipforming of the parapets is not allowed.

See "Erection of Curved Steel Structures" Special Provision.

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TOTAL BILL OF MATERIAL						
ITEM	UNIT	SUPER	SUB	TOTAL		
xisting Structures No. 2	Each	1	-	1		
ield	Sq Yd	960	-	960		
cavation	Cu Yd	-	2,342	2,342		
Disposal of Unsuitable Material for Structures	Cu Yd	-	515	515		
uctures	Cu Yd	35.5	331.8	367.3		
erstructure	Cu Yd	413.5	-	413.5		
Grooving	Sq Yd	1,014	-	1,014		
at	Sq Yd	1,374	-	1,374		
nd Erecting Structural Steel	L Sum	0.45	-	0.45		
`onnectors	Each	4,677	-	4,677		
t Bars, Epoxy Coated	Pound	104,330	32,810	137,140		
	Each	948	<i>1</i> 67	1,115		
etal Shell Piles 12" X 0.250"	Foot	-	2,418	2,418		
	Foot	-	2,418	2,418		
al Shells	Each	-	3	3		
	Each	1	-	1		
int Strip Seal	Foot	112	-	112		
Bearing Assembly, Type I	Each	12	-	12		
3_4 " 1_2 "	Each	24	-	24		
1'2 "	Each	12	-	12		
ler	Sq Ft	-	2,935	2,935		
ppers, DS-33	Each	1	-	1		
tem	L Sum	-	0.5	0.5		
Stabilized Earth Retaining Wall	Sq Ft	-	4,290	4,290		
bil Retention System	Sq Ft	-	2,420	2,420		
echanically Stabilized Earth Retaining Wall	Sq Ft	-	2,680	2,680		

STATION 215+62.94 BUILT 20 BY STATE OF ILLINOIS F.A.I. RT. 94 SEC. 2012-059-BR LOADING HL-93 STRUCTURE NO. 016-2471

> NAME PLATE See Std. 515001

– Sta. 218+30.87 Offset 71.04′Lt.

Temparary So

Temporary Me

Exist. drainage structure (See Drainage Plans)

DATA		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
. 016–2471	94	2012-059-BR	СООК	631	495	
. 010-2471			CONTRACT	Γ NO. 6	50J12	
S-63 SHEETS	ILLINOIS FED. AID PROJECT					