

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths							
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''	
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''	
6	2'-1''	2'-11''	3′-1′′	3′-6″	3'-10''	4'-5''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′	
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''	
9	4'-7''	6′-5′′	6′-10′′	7'-9''	8'-7''	9'-8''	

Table 1: Black bar, 0.8 Class C

Table 2:Black bar, Top bar lap, 0.8 Class CTable 3:Epoxy bar, 0.8 Class CTable 4:Epoxy bar, Top bar lap, 0.8 Class CTable 5:Epoxy bar, Class CTable 6:Epoxy bar, Top bar lap, Class C

Threaded splicer bar length = min. lap length + l_2'' + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum	
Locanon	size	required	lap length	
Bridge Deck	#5	1507	Table 5	
E. Abut. diaphragm	#6	13	Table 6	
W. Abut. diaphragm	#6	13	Table 6	
East Appr. Slab	#4	31	Table 5	
East Appr. Slab	#5	40	Table 5	
West Appr. Slab	#4	31	Table 5	
West Appr. Slab	#5	40	Table 5	
East Abutment	#5	2	Table 5	
West Abutment	#5	2	Table 5	



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.





STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



<u>#6 BAR SPLICER ASSEMBLY IN DIAPHRAGM</u> <u>AT STAGE CONSTRUCTION JOINT</u>

No. required = 12

<u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

ECHANICAL SPLICER DETAILS		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
. 016–2440	94	2012-059-BR	COOK	631	465
2.010-2440			CONTRAC	T NO. 6	50J12
S-47 SHEETS	ILLINOIS FED. AID PROJECT				