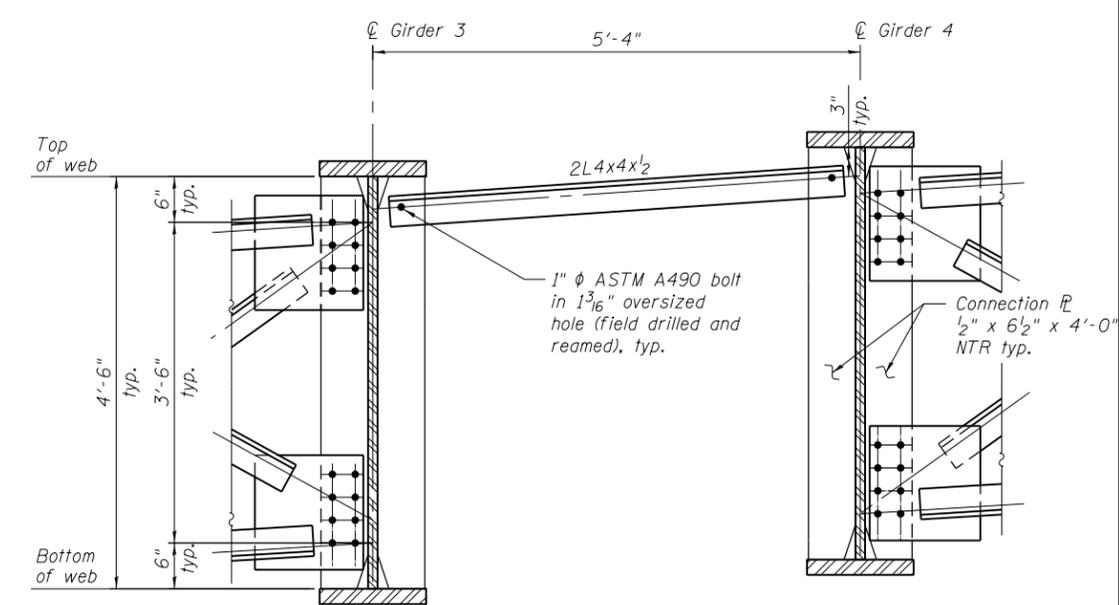
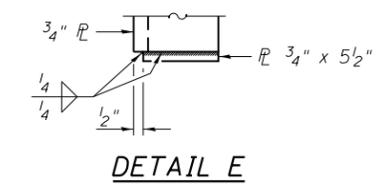
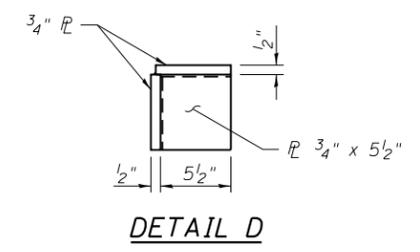
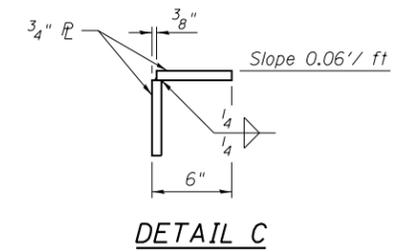
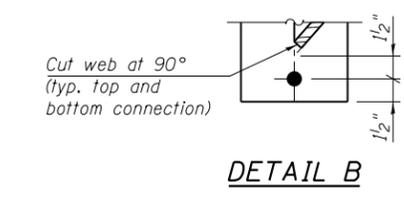
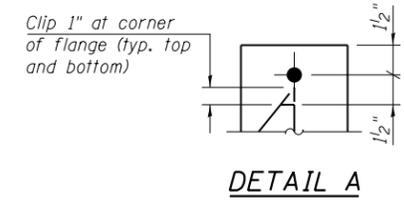
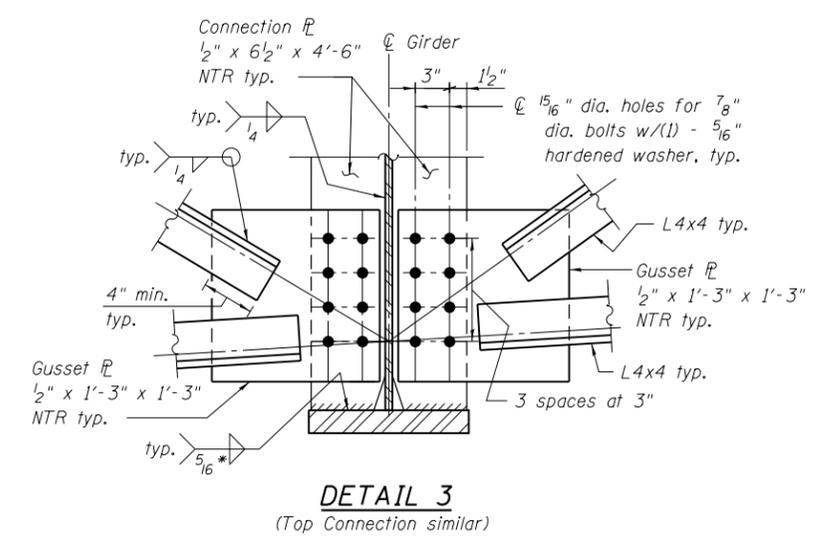


\*\* Weld 3/4" x 5 1/2" plate to seat as shown in Detail D and Detail E.



TEMPORARY BRACE FOR STAGE III DECK POUR

Notes:  
 Cost of temporary brace included in pay item "Furnishing and Erecting Structural Steel".  
 All structural steel shall be AASHTO M270 Grade 50.  
 NTR indicates Notch Toughness Requirements.



\* 1/4 on top flange except between Splice 1 & 2

STAGE III DECK POUR AND CLOSURE POUR SEQUENCING

1. Erect girder lines 1 thru 3 with cross frames between girders 1-2 and 2-3. Abutment and Pier cross frames between girders 3 and 4 to be erected.
2. Erect temporary brace between girder lines 3 and 4 at each cross frame location by field drilling and reaming holes in connection plates.
3. Pour Stage III deck.
4. Install bottom cross frame angle by field drilling and reaming holes in connection plates.
5. Remove temporary brace.
6. Install top and diagonal angles of cross frames by field drilling and reaming.
7. Pour closure pour.

(Sheet 3 of 3)

USER NAME =	DESIGNED - MAH	REVISED
	CHECKED - LDB	REVISED
PLOT SCALE =	DRAWN - DR	REVISED
PLOT DATE =	CHECKED - JMH	REVISED

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
0383	0303-474HB-R	COOK	368	220
CONTRACT NO. 60F63				
ILLINOIS FED. AID PROJECT				