- CABINET SHALL BE FABRICATED FROM 0.125-INCH (3.175) SHEET ALUMINUM #3003H14, FORMED AND ARC WELDED ASSEMBLY.
- 2. ALL SCREWS AND HARDWARE SHALL BE PLATED, GALVANIZED, OR MADE OF BRASS, ALUMINUM OR STAINLESS STEEL.
- 3. NAME PLATE SHALL HAVE ENGRAVED 0.75-INCH (19.05) HIGH LETTERS FILLED IN BLACK: "STATE OF ILLINOIS LIGHTING CONTROLS" UNLESS OTHERWISE SPECIFIED.
- 4. ONE INCH THICK POLYISOCYANURATE INSULATION SHALL BE INSTALL AND PERMANENTLY CEMENTED ON ALL SIDES OF THE CABINET AND DOORS.
- 5. CABINET SHALL BE PRIMED AND PAINTED AS SPECIFIED.
- 6. ELECTRIC UTILITY METER BOX SHALL BE MOUNTED ON THE SIDE OF CONTROL CABINET AS SHOWN ON THE PANEL LAYOUT DIAGRAM.
- 7. THE COMPLETED CONTROLLER SHALL BE U.L. LISTED AS AN INDUSTRIAL CONTROL PANEL UNDER UL508.
- 8. METAL MOUNTING PANEL SHALL BE #10 GAUGE GALVANIZED SHEET STEEL FLANGED BACK 0.75-INCHES I.D. ON 4 SIDES.
- CIRCUIT BREAKERS AND CONTACTORS AND OTHER COMPONENTS SHALL BE MOUNTED ON 0.125-INCH (3.175) THICK GLASTIC INSULATION BACK PANEL.
- 10. ALL DEVICES SHALL BE FRONT REMOVABLE.
- 11. TIME CLOCK CHANNEL 1 N.O. CONTACT IS CLOSED NIGHT AND OPEN DAY.
- 12. SET "ON TIME" TO 30 MINUTES AFTER ASTRONOMICAL SUNSET.
- 13. BUS BAR SHALL HAVE 22 LUG TERMINALS SIZED TO ACCOMMODATE REQUIRED WIRE SIZES.

 NEUTRAL BUS SHALL BE PAINTED WHITE.

 GROUND BUS SHALL BE PAINTED GREEN.
- 14. ALL LUGS SHALL BE OF COPPER SCREWS AND CONNECTORS, SPRING HELD.
- 15. ALL WIRING TERMINATIONS SHALL BE RATED NOT LESS THAN 75 DEGREE CENTIGRADE.
- 16. ALL CONTROL WIRING SHALL BE 600V MACHINE TOOL WIRE TYPE MTW.
- 17. ALL POWER WIRING SHALL BE 600V TYPE RHH/RHW.
- 18. ALL WIRING WITHIN THE CABINET SHALL BE COLOR CODED AS INDICATED:

R - RED Y - YELLOW B - BLACK W - WHITE BL- BLUE G - GREEN

- 19. ALL DIMENSIONS ARE IN MILIMETERS (INCHES) UNLESS OTHERWISE INDICATED.
- 20. SCHEMATIC SHOWN WITH BREAKER OPEN, CONTACTOR OPEN, CABINET DOOR CLOSED, CLOCK NOT ACTIVE.
- 21. A LAMINATED COPY OF THE CIRCUIT SCHEMATIC AND SCADA I/O DIAGRAM SHALL BE ATTACHED TO THE INSIDE OF THE CONTROLLER.

SPAAN Tech, Inc.

311 S. Wecker Drive, Stuite 2400 phone 311277,8800 chicago, IL 60006 was award, garafted.oom

COLLINS ENGINEERS

USER NAME = tmickey	DESIGNED -	IAB	REVISED -
PLOT SCALE = 2.0000000 '/ in.	DRAWN -	DL/TM	REVISED -
PLOT DATE = 3/5/2013 10:42:25 AM	CHECKED -	YK	REVISED -
PLOT DRIVER= CRA - PDF.plt	DATE -	DEC 2012	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

	LIGHTIN	_		AT OHIO		EET NO. 4 OF 4
SCALE:	NONE	SHEET NO.	0F	SHEETS	STA.	TO STA.

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