

## GENERAL NOTES

Build tops of headwalls parallel to the grade lines.

All construction joints shall be bonded according to Article 503.09 of the Standard Specifications.

Reinforcement bars shall conform to the requirements of ASTM A706 Gr. 60.

The 6" porous granular material required per Article 540.06 of the Standard Specifications shall also extend beneath the Box Culvert End Sections and shall be considered included in the cost of Precast Concrete Box Culverts and Box Culvert End Sections.

When lapping sheets of welded wire fabric, the overlap measured between the outermost cross wires of each fabric sheet shall not be less than 8".

End Sections shall be paid for at the contract unit price per each for BOX CULVERT END SECTIONS, as outlined in section 540 of the Standard specifications.

Class SI concrete shall be used throughout.

Concrete, Rebar, and welded wire fabric quantities and lengths calculated for the cast-in-place End Sections may vary based on the precast box culverts supplied.

Drain holes shall be provided in accordance with Article 503.11 of the Standard Specifications.

The ends of the precast box sections adjacent to the end sections shall be formed without the male and female shapes specified in Article 8.1 of ASTM C1577. See End Section details.

Precast Box Culvert End Sections may be used in lieu of cast-in-place as shown on the plans. Shop Drawings and calculations sealed by a structural engineer registered in the state of Illinois will be required.

The design fill height for this box culvert is greater than 2 feet and less than or equal to 5 feet. The Skew is 40 degrees. The precast box culvert sections shall conform to BDE special provision "CONCRETE BOX CULVERTS WITH SKEWS > 30 DEGREES AND DESIGN FILL <= 5 FEET (BDE)".

The joints between precast box sections shall be sealed , all voids filled with a mastic joint sealer. In addition the joints shall be externally sealed on all four sides with a 13 inch wide external sealing band. The seal shall be centered over the joint, secured in place and protected during the backfilling process.

All dimensions are in FEET (') - INCHES (") unless otherwise noted.

Drawinas are not to scale.

ITEM	UNIT	TOTAL 1				
Removal of Existing Structures	Each					
Precast Concrete Box Culverts 5' x 5'	Foot	60				
Box Culvert End Sections, Culvert No. 1	Each	2				
Traversable Pipe Grate	Foot	75				
Granular Backfill for Structures	Cu. Yd.	300				
Stone Riprap, Class A4	Sq. Yd.	7				
Filter Fabric	Sq. Yd.	7				
Temporary Soil Retention System	Sq. Ft.	400				
Tree Removal (6-15 Units Diameter)	Unit	8				
Pipe Culvert Removal	Foot	42				
Pipe Culverts, Class D. Type 1, 18"	Foot	53				
Steel End Section	Each	2				
Inlet and Pipe Protection	Each	1				

TOTAL BILL OF MATERIAL

\* Remove exist. pipe culvert and replace with Pipe Culvert, Class D, Type 1, 18" with Steel End Sections D.S. : Sta. 734+70, Off. 33.7 Rt.,

Elev. 527.0 U.S. : Sta. 735+21.8, Off. 24.7 Rt.,

Elev. 532.2 (Motch Existing)



ILLINOIS NO. 5324 EXPIRES 11-30-14

ND ELEVATION CEMENT - S.N. 060-2490	F.A.P RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
	785	(133,134,135)RS-4	MADISON	28	21	
			CONTRAC	T NO. 7	6658	
3 SHEETS	ILLINOIS FED. AID PROJECT					