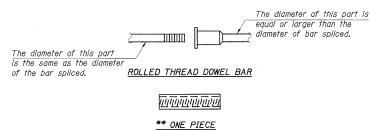
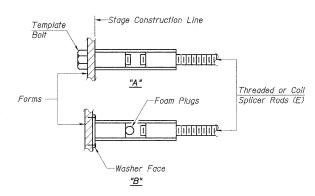
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



WELDED SECTIONS

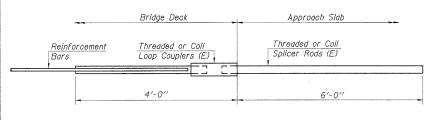
BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



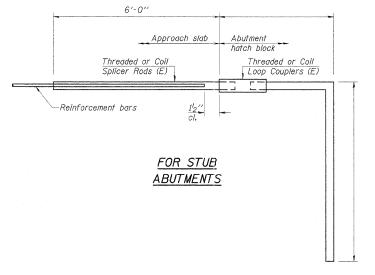
INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

| | Bai | S | olicer | fo | r #5 | bar | | |
|------|----------|-----|--------|-----|------|-------|----|---------|
| Min. | Capacity | = | 23.0 | kip | ·s - | tensi | วก | |
| Min. | Pull-out | Str | engt | = ל | 12.3 | kips | - | tension |
| No. | Required | = | | | | | | |



Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension o. Required =

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.

All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

reinforcement bars. Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity

(Tension in kips) = 1.25 x fy x A₁

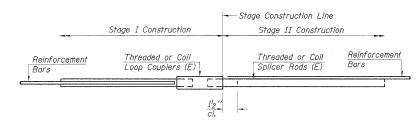
(Tension in kips) = 0.66 x fy x A₂

(Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi. A_1 = Tensile stress area of lapped reinforcement bars.

* = 28 day concrete

| | BAR SPLICER ASSEMBLIES | | | | | | |
|---------------------------|------------------------------------|-----------------------|--|--|--|--|--|
| | | Strength Requirements | | | | | |
| Bar Size to be Spliced | Splicer Rod or Dowel Bar Length | | Min. Pull-Out Strength kips - tension | | | | |
| #4 | #4 1'-8'' | | 7.9 | | | | |
| #5 | 2'-2" | 23.0 | 12.3 | | | | |
| #6 | 2'-7'' | 33.1 | 17.4 | | | | |
| #7 | 3′-5″ | 45.1 | 23.8 | | | | |
| #8 | 4′-6′′ | 58 . 9 | 31.3 | | | | |
| #9 | 5′-9″ | 75.0 | 39.6 | | | | |
| #10 | 7′-3″ | 95.0 | 50.3 | | | | |
| #11 | 9'-0'' | 117.4 | 61.8 | | | | |



STANDARD

| Bar Size | No. Assemblies Required | Location | | |
|-------------|----------------------------|--------------------------|--|--|
| #7 | 2 | Top of Top of Slab | | |
| #7 | 12 | Bottom of Top of Slab | | |
| #5 | 13 | Top of Bottom of Slab | | |
| #5 | 13 | Bottom of Bottom of Slab | | |
| #6 | 18 | Both Walls | | |

BAR SPLICER ASSEMBLY DETAILS IL 154 OVER CREEK FAP 329; SECTION 18B-1 PERRY COUNTY STA 671+60.00 STRUCTURE NO 073-7053

000 4

| BSD-1 | 10-1-08 | | |
|--------------------------------------|----------------------------|------------|-----------|
| FILE NAME = | USER NAME = cornellim | DESIGNED - | REVISED - |
| o:\pw_work\PWIDOT\CORNELLLM\dms49840 | d978069_sht_m:sc.dgn | DRAWN - | REVISED - |
| | PLOT SCALE = 1.0000 '/ IN. | CHECKED - | REVISED - |
| | PLOT DATE = 3/19/2009 | DATE - | REVISED - |
| | | | |

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

SCALE:

| BAR SPLICER ASSEMBLY DETAIL SN 073-7053 | | | F.A.P. RTE. | SECTION | COUNTY | TOTAL SHEETS | SHE | | | |
|--|-----------|------|----------------|---------|-------------|-----------------|------------------------|---------------|--|--|
| | | | | 881/329 | 35B-1/18B-1 | JOHNSON/PERRY | 26 | 21 | | |
| 011 070 7000 | | | | | | CONTRACT I | NO. 780 | 69 | | |
| | SHEET NO. | . OF | SHEETS | STA. | TO STA. | FED. ROAD | DIST. NO. ILLINOIS FED | , AID PROJECT | | |