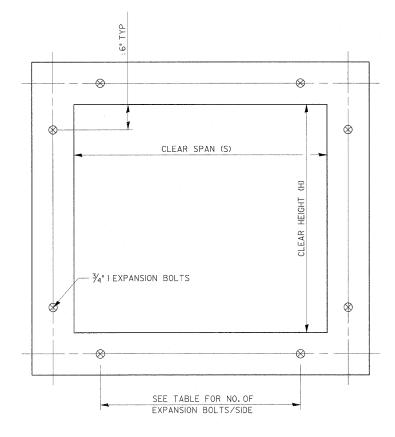
FOR CULVERT EXTENSIONS



EXPANSION BOLTS SHALL
CONSIST OF SELF DRILLING
EXPANSION SHIELDS AND ¾")
HOOKED BOLTS. HOOKED BOLTS
SHALL EXTEND A MINIMUM OF 9"
INTO NEW CONCRETE.

MINIMUM CERTIFIED PROOF LOAD=7500 LBS.

BOLTS SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR **EXPANSION BOLTS**, 3/4 INCH.

CROSS SECTION THRU BARREL

FOR ANCHOR BOLT REQUIREMENTS, SEE ARTICLE 1006.09 OF THE STANDARD SPECIFICATIONS.

•	NO.EXPANSION BOLTS REQ'D/SIDE						
H OR S	EXTENSION < 15'		EXTENSION > 15'				
	NO.	SPACING	NO.	SPACING			
2.0	*	*	*	*			
2.5	2	18"	2	18"			
3.0	2	24"	2	24"			
4.0	3	18"	3	18"			
5.0	4	16"	3	24"			
6.0	5	15"	4	20"			
7.0	5	18"	4	24"			
8.0	6	17"	5	2I "			
9.0	6	19"	5	24"			
10.0	7	18"	6	21"			
11.0	8	17"	6	24"			
12.0	8	19"	7	22"			

SCALE:

EXAMPLE:

6' X 4' BOX CULVERT TO BE EXTENDED 18' AT ONE END ONLY.

FROM TABLE FIND:

6' SIDE REQUIRES (4)-3/4" } EXPANSION BOLTS AT 20" CENTERS

4' SIDE REQUIRES (3)-3/4") EXPANSION BOLTS AT 18" CENTERS

TOTAL NO. REQUIRED $(4+3)2 = (14)-\frac{3}{4}^{*}$ EXPAN. BOLTS

REVISIONS

| REVISIONS | REDRAWN | 2-15-89 | REVISED | 8-15-94 | REVISED | 12-14-01 | REVISED |

STD. 9-9

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

EXPAI	NSION	BOLT	DETAIL I	FOR CULVERT	EXTENSIONS			
SN 044-7014								
	SHEET	NO. OF	SHEET	S STA.	TO STA.			

^{*} NOTE: USE MINIMUM OF LEXPANSION BOLT AT EACH CORNER.