M20 ¢ H.S. bolts

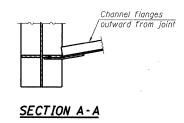
24 mm \$ holes

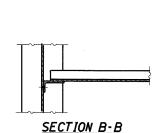
Mill to bear

END DIAPHRAGMS D. DI & D2 (18 Required)

Тур. > 8 > 100

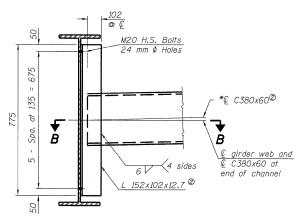
Two hardened washers required for each set of oversized holes.





① Indicates structural steel conforming to AASHTO M270M Grade 345.

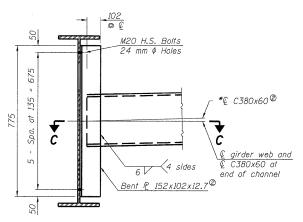
② Indicates structural steel conforming to AASHTO M270M Grade 250.



INTERIOR DIAPHRAGM D3 (54 Required)

Two hardened washers required for each set of oversized holes, All diaphragms shall be installed as steel is

erected and secured with erection pins and bolts except as otherwise noted. Individual diaphragms at supports may be temporarily disconnected to install bearing anchor bolts.



INTERIOR DIAPHRAGMS, D4 THRU D33

Lower number airder

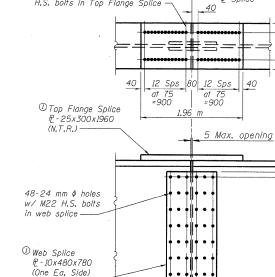
SECTION C-C

(At lower number girder)

Two hardened washers required for each set of oversized holes.

*Alternate C380x74 channels are permitted to facilitate material acquisition. Calculated weight of structural steel is based on the lighter section. The alternate, if utilized, shall be provided at no extra cost to the Department.

> All diaphragms shall be installed as steel is erected and secured with erection pins and bolts except as otherwise noted. Individual diaphragms at supports may be temporarily disconnected to install bearing anchor bolts.



52-24 mm ¢ holes w/M22

(N.T.R.) -

H.S. bolts in Top Flange Splice

ROUTE NO. SECTION

Contract #76634 * 60-15VB-1 & 2

COUNTY

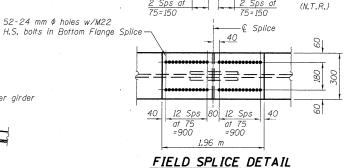
MADISON

—∉ Splice

149

TOTAL SHEET NO. 22

45 **SHEETS**



(Typical for all girders)

SECTION C-C

(At higher number girder)

GIRDER DETAILS FAP RTE 310 (IL RTE 255) SB & RAMP D OVER UNION PACIFIC & KANSAS CITY SOUTHERN R.R. SECTION 60-15VB-1 & 2 MADISON COUNTY STATION 39+160.297 STRUCTURE NUMBER 060-0311

ADLDESIGNED CHECKED RJPDRAWN WLWCHECKED

Bottom Flange①

Splice P -25x300x1960