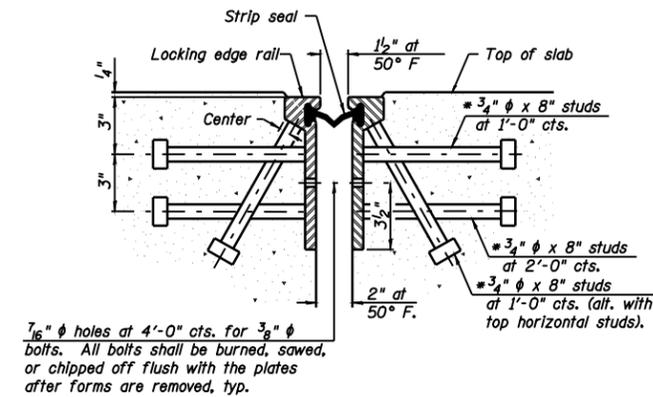
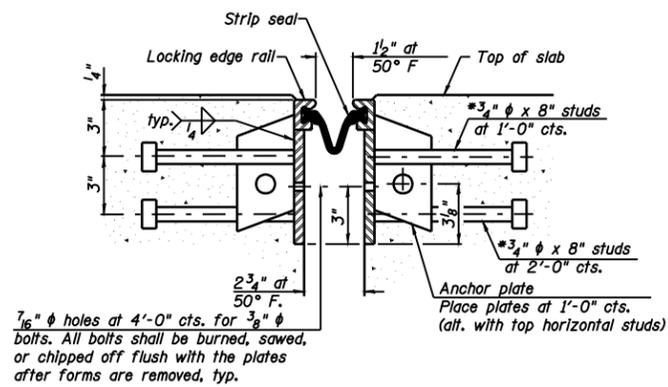


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.



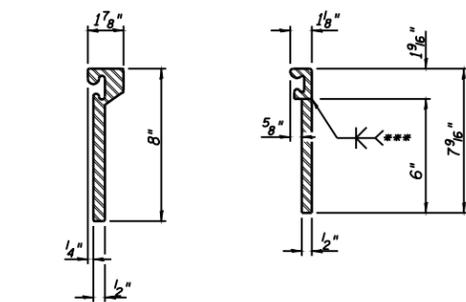
SECTION THRU
ROLLED RAIL JOINT



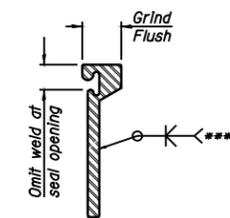
SECTION THRU
WELDED RAIL JOINT

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches. The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints. The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State. All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.



ROLLED
EXTRUDED RAIL WELDED RAIL

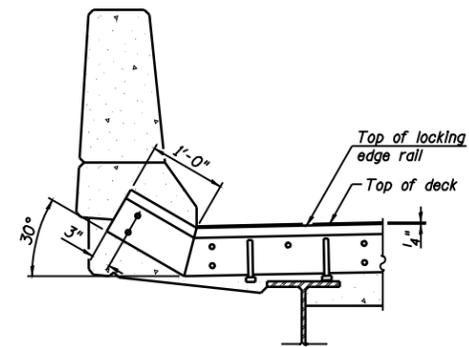


***Back gauge not required if complete joint penetration is verified by mock-up.

LOCKING EDGE
RAIL SPLICE

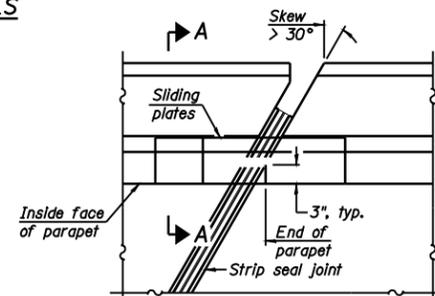
The inside of the locking edge rail groove shall be free of weld residue.

ANCHOR PLATE
(for welded rail)

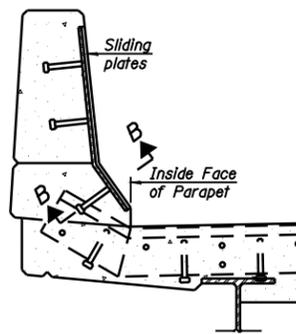


TYPICAL END TREATMENTS

LOCKING EDGE RAILS

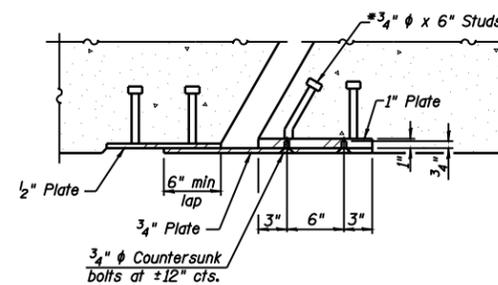


PLAN



SECTION A-A

POINT BLOCK DETAILS
(for skews > 30°)



SECTION B-B

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	70

DESIGNED JML
CHECKED MSW
DRAWN DJM
CHECKED MGO/MSW

DATE 03/05/09

EJ-SSJ

10-1-08

FARNSWORTH GROUP, INC.

CONSULTING ENGINEERS - 2709 MCGRAW DRIVE BLOOMINGTON, ILLINOIS 61704 (309) 663-8435 / (309) 663-1571 FAX

SHEET NO. B20	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	55	(84-3HB-6)BR	SANGAMON	90	54
44 SHEETS	SN 084-0028		CONTRACT NO. 72A64		
FED. ROAD DIST. NO. 6 ILLINOIS FED. AID PROJECT					

PREFORMED JOINT STRIP SEAL
STRUCTURE NO. 084-0028