HOT-MIX ASPHALT MIXTURE REQUIREMENTS

The following mixutre requirements are applicable for this project:

BITUMINOUS MIXTURE REQUIREMENTS

| The following mixture req | uirements are applicable for | or this project: | Contract 68293 US 150 from Knoxville Ave to new I-74 ramps | | | |
|---|------------------------------|-------------------|--|----------------------------|---------------------------------------|--|
| Mixture Use(s): | Surface Course | Level Binder 3/4" | Incidental Surface | HMA Partial Depth Patch | Bituminous Shoulder (Surface Lift) | |
| AC/PG: | SBS or SBR 76-22 | SBS or SBR 76-22 | PG 64-22 | SBS or SBR 76-22 | PG 64-22 | |
| RAP% (Max): ** | 10% | 0% | 15% | 10% | 15% | |
| Design Air Voids: | 4.0% @ N=70 | 3.0% @ N=50 | 4.0% @ N=50 | 4.0% @ N=90 | 4.0% @ N=50 | |
| Mixture Composition: (Gradation Mixture) | IL 9.5 or IL12.5 | IL 4.75 | IL 9.5 or IL12.5 | IL 19.0 | IL 9.5 or IL12.5 | |
| Friction Aggregate: | Mixture E | N.A. | Mixture C | N.A. | Mixture C | |

** If RAP option is selected, the asphalt cement grade may need to be adjusted, this will be determined by the Materials Engineer.

BUTT JOINT CUTTING TIME RESTRICTION

Butt joints shall not be milled more than three (3) days prior to placement of the bituminous surace course.

PAVING SURFACE COURSE

Continuous paving operations on the main roadway shall be maintained at all times during the construction of the hot-mix asphalt surface. No interruptions for side roads, entrances, turn lanes, etc. will be allowed.

ENGINEERS FIELD OFFICE

PLOT DATE = 3/19/2009

Add the following sentence to the end of paragraph 670.02 (i) and 670.04 (e): All of the telephone lines provided shall have unpublished numbers.

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| FILE | NAME | 2 |
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| 6829 | 3.dgn | |

DESIGNED - SOBHI LABADIDI JSER NAME = tisdaleb) DRAWN ----PLOT SCALE = 100.0000 ' / IN. CHECKED -----

DATE

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

GENERAL

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