

\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

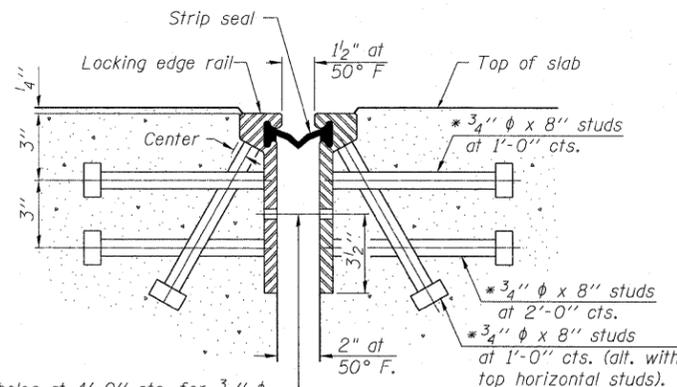
Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

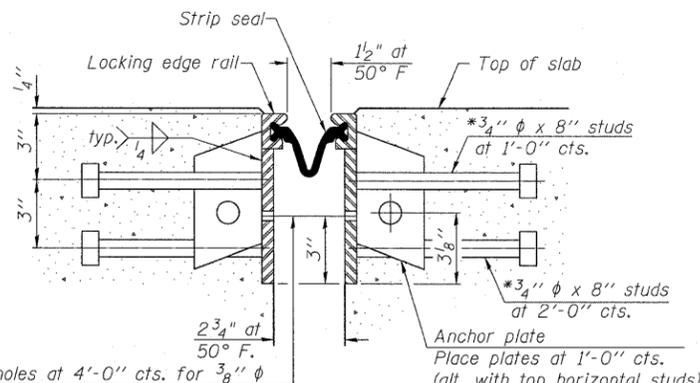
The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.



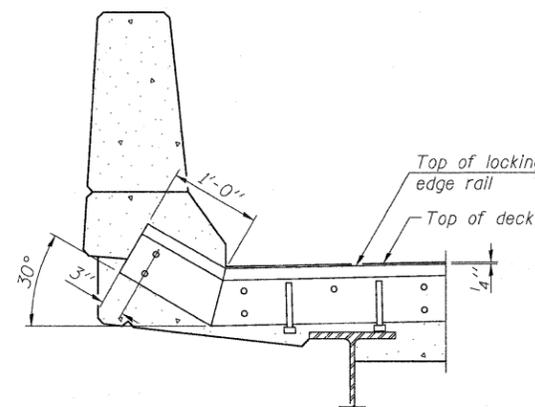
7/16"  $\phi$  holes at 4'-0" cts. for 3/8"  $\phi$  bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU  
ROLLED RAIL JOINT

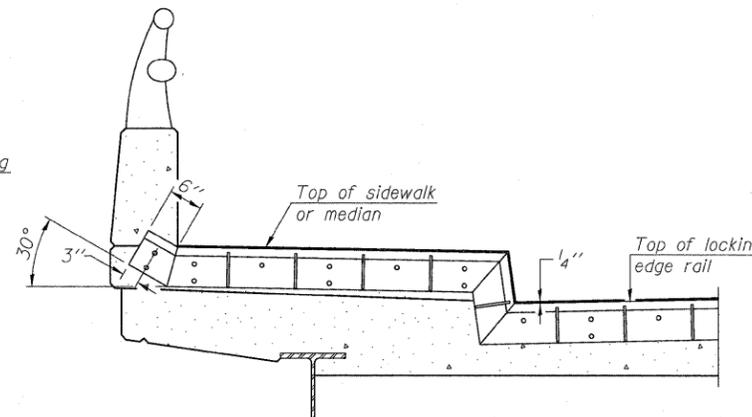


7/16"  $\phi$  holes at 4'-0" cts. for 3/8"  $\phi$  bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU  
WELDED RAIL JOINT

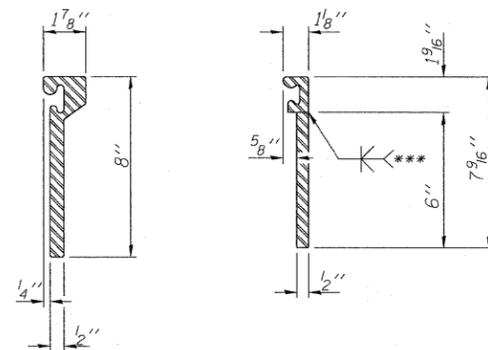


AT PARAPET

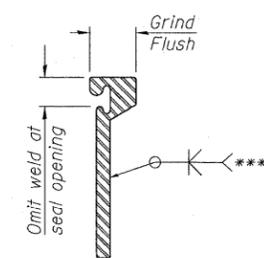


AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.



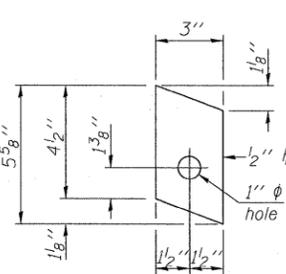
ROLLED  
EXTRUDED RAIL      WELDED RAIL



\*\*\*Back gouge not required if complete joint penetration is verified by mock-up.

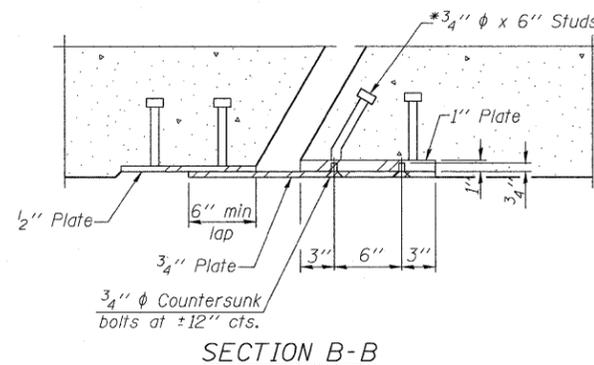
LOCKING EDGE  
RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.



ANCHOR PLATE  
(for welded rail)

TYPICAL END TREATMENTS

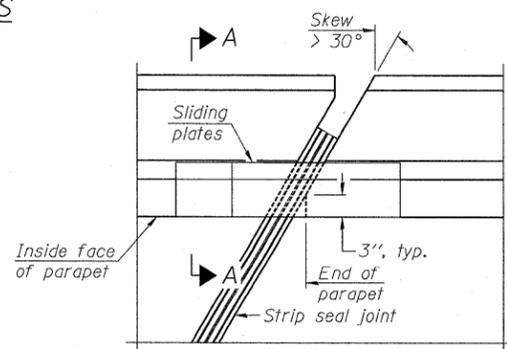


SECTION B-B

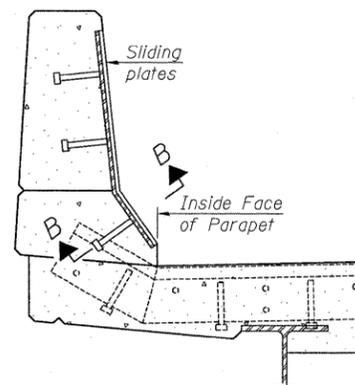
BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	122

LOCKING EDGE RAILS



PLAN



SECTION A-A

POINT BLOCK DETAILS  
(for skews > 30°)

PREFORMED JOINT STRIP SEAL  
STRUCTURE NO. 082-0377

**ZROKA**  
engineering  
Zroka Engineering, P.C.  
4216 North Hermitage  
Chicago, IL 60613

DESIGNED	LAS
CHECKED	JLA
DRAWN	SAW
CHECKED	LAS

3-31-2010      EJ-SSJ 10-1-08

SHEET NO. 20 44 SHEETS	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	64	82-1-2HB	ST. CLAIR	345	227
			CONTRACT NO. 76C49		
ILLINOIS FED. AID PROJECT					

REVISED 4/15/2010