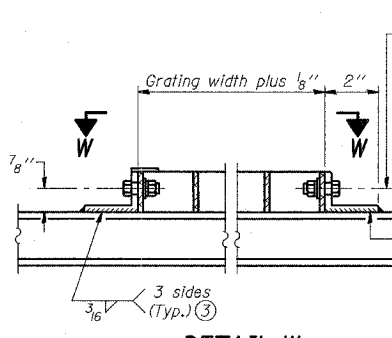
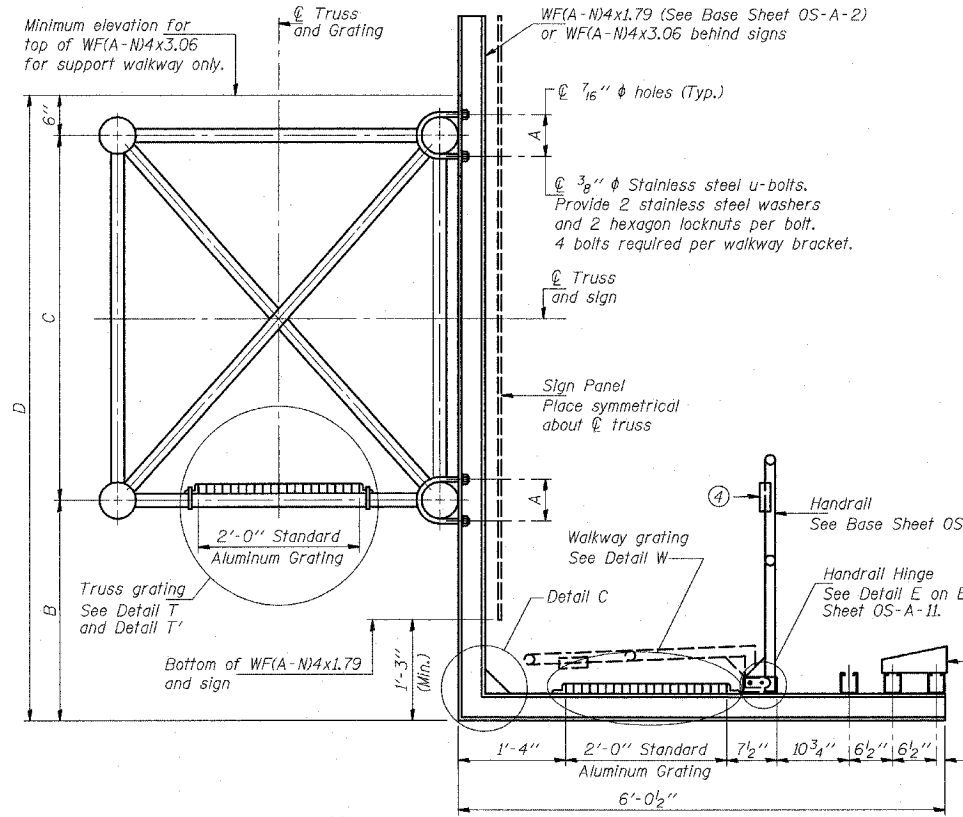
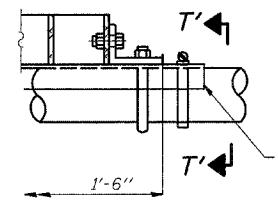


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

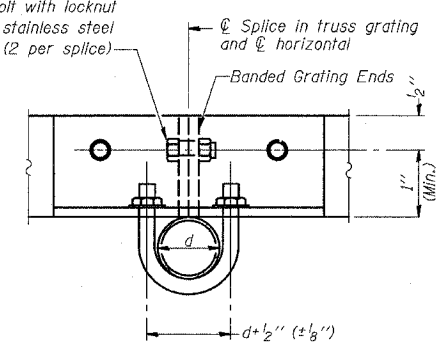


DETAIL W
(Walkway grating)

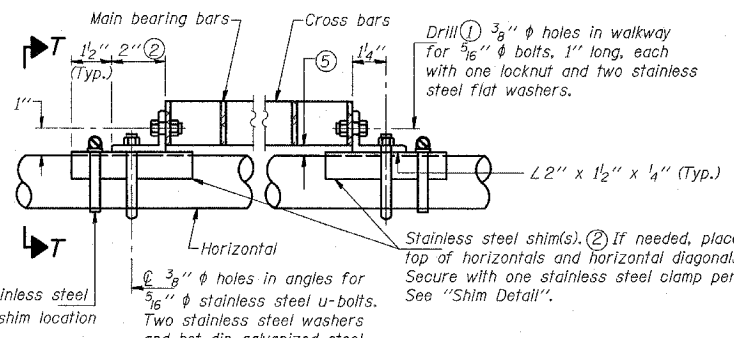


DETAIL T'
(Truss grating splice)

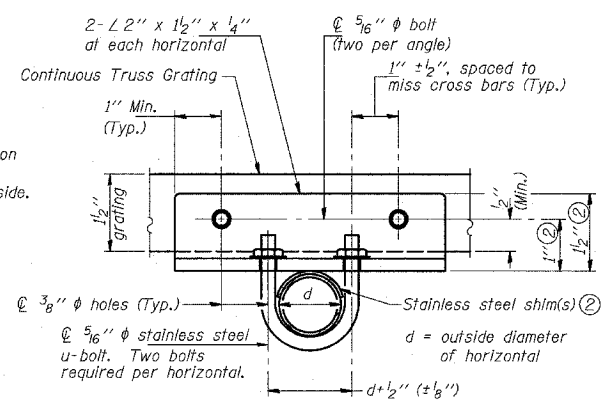
Details not shown same as Detail T. Alternate materials may be used subject to the Engineer's review and approval.



SECTION T'-T'



DETAIL T
(Continuous Truss grating)



SECTION T-T

SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

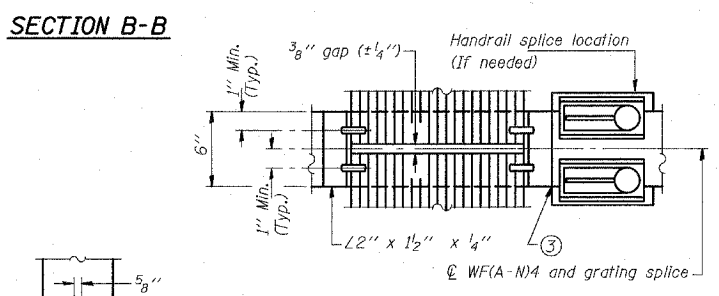
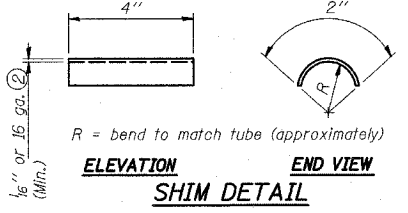
Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B221 Alloy 6061-T6.
Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

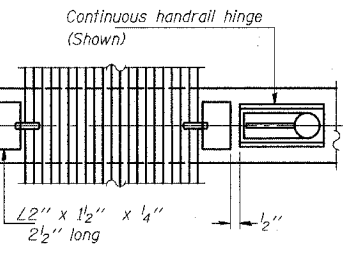
Aluminum Grating with modified "T" sections for main bearing bars shall meet the following requirements:
Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in.³ per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	Station	A	B	C	D
ISO161057L358.0	334+00	5'-3"	5'-3"	4'-6"	10'-3"
ISO161094L063.8	2006+00	6"	5'-3"	4'-6"	10'-3"

- Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Base Sheet OS-A-II.)
- 1 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- Tube to grating gap may vary from 0 to 1/2" (max.) to align walkway, allow for camber, etc.



(AT WALKWAY GRATING SPLICE)



SECTION W-W

DESIGNED -	20
CHECKED -	EXAMINED
DRAWN -	PASSED
CHECKED -	ENGINEER OF STRUCTURAL SERVICES
	ENGINEER OF BRIDGES AND STRUCTURES

NUMBER	REVISION	DATE

OS-A-10 11/1/2002

REVISIONS	
NAME	DATE