\* Page 50 NOT USED # SECTION STA. SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS TO STA. FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT WORK ZONE EXIT OPENING CONSTRUCTION SPEED LIMIT SIGN TRAILER WITH FLASHING LIGHTS ACCORDING TO STD 702001 - ARROWBOARD TYPE C (FLASHING A BAR OR 4-CORNER) FLAGGER BE PREPARED TO STOP W20-1101(0)-48 W20-7a(0)-48 1000 FEET (36" X 36") - BLACK LEGEND ORANGE REFL. BACKGROUND 150 m (500') 90 m (300') MIN. 150 m (500°) 0 0 0 οI TRAFFIC DIRECTION FLAGGER WITH WORK ZONE ENTRY OPENING TRUCKS LEAVING (W21-I105) HIGHWAY 1.5 m (5′) MIN. CLEAR HEIGHT 60 m (2001) VAVAVA TRAFFIC DIRECTION \_ FLAGGER WITH CONTROL SIGN 1. The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases. 2. Work Zone Exit Openings should be a minimum of one half mile apart. 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited. ALL DIMENSIONS ARE IN MILLIMETERS
(INCHES) UNLESS OTHERWISE SHOWN 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists ILLINOIS DEPARTMENT OF TRANSPORTATION SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS SCALE: NONE DRAWN BY CADD CHECKED BY TC-18 DATE 05/06/2003 REVISION DATE: 04/24/03

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