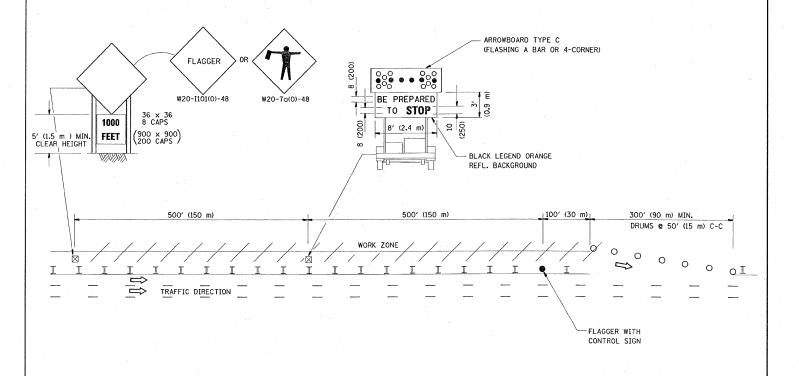
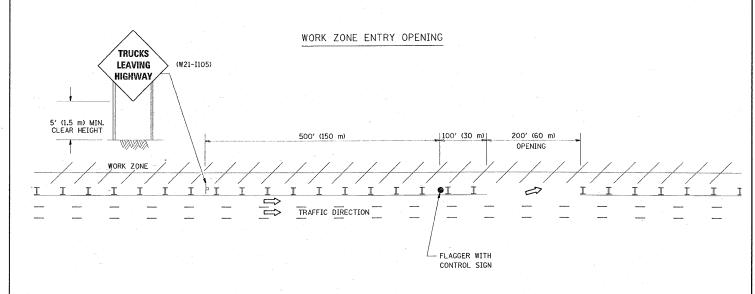
SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS WORK ZONE EXIT OPENING





NOTES.

- The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited.
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

	FILE NAME =	USER NAME = aqueelff	DESIGNED -	REVISED - D.W.S. 08-98		SIGNING FOR FLAGGING OPERATIONS	F.A.U. SECTION	COUNTY TOTAL SHEET
ŀ	c:\pww.work\PWIDOT\AOUEELFF\dØ120663\Dis	tStd.dgn	DRAWN -	REVISED - J.A.F. 04-03	STATE OF ILLINOIS		316 (10&1-D-2)RS-4	WILL 36 35
		PLOT SCALE = 50.0000 '/ IN.	CHECKED -	REVISED - J.A.F. 02-06	DEPARTMENT OF TRANSPORTATION	AT WORK ZONE OPENINGS	TC-18	CONTRACT NO. 62778
		PLOT DATE = 3/21/2009	DATE -	REVISED - S.P.B. 01-07		SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA.	FED. ROAD DIST. NO. 1 ILLINOIS FED.	