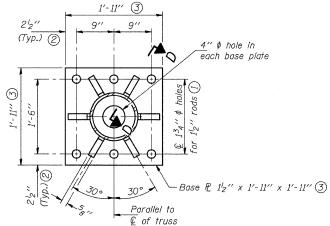
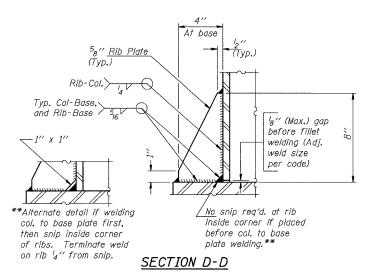


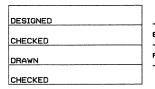
Ribs shall be cut to fit slope of pipe.

Stainless Steel Standard Grade Wire Cloth, 3" wide, 14" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 34" stainless steel banding.



# SECTION B-B





7/1/2001

USER NAME = prestonme

PLOT DATE = 1/28/2011

PLOT SCALE = 100.0000 '/ IN

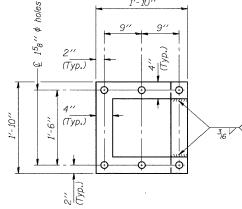
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200 EXAMINED PASSED ENGINEER OF BRIDGES AND STRUCTURES

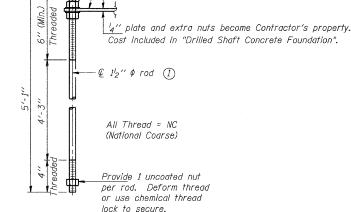
NUMBER	REVISION	DATE



separate bars. Weld to maintain perpendicularity.

# POSITIONING PLATE(S)

At each location, provide 4" thick positioning plate(s) and six (6) additional nuts to be used with leveling nuts to maintain anchor bolts position during concrete placement.



### ANCHOR ROD DETAIL

Anchor rods shall conform to AASHTO M314 Grade 36 or 55 and meet Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. Galvanize upper 12" per AASHTO M232. No welding shall be permitted on rods.

# TYPE III-A TRUSS 12" | PIPE SUPPORT FRAME DETAILS

For Type III-A Truss spans greater than Notes: 150 ft, and up to 160 ft.:

- (1)  $1^{3}4'' \neq rod$ ,  $2'' \neq holes$
- 2<sup>3</sup>4" edge distance
- 3 Base  $P_{158}^{-1}$  x 1'-11'2" x 1'-11'2"

1'2'' \$\phi\$ pipe coupling for conduit attachment (plug for shipping) € Bottom Chord---3₄" ¢ U-bolts. Provide washers and hexagon Optionally may use four (4) locknuts. (2 required) Saddle shim-W8x28-Field drill 15<sub>16</sub> " \$ holes W8x28 Touch up holes with galvanizing paint. SECTION C-C (Handhole cover not shown) Drain hole (See-Base Sheet OS-A-2.) 18" fabric or neoprene pad.

> € 1" ¢ holes  $*R = \frac{D}{2} + \frac{1}{32}$  at 90° D = Outside Diameter of Chord.

DETAIL C

Truss Chord Nominal Dia.	а
7′′	1''
8½''	14"
9′′	1 <sup>3</sup> 8′′

# SADDLE SHIM DETAIL

ASTM B26 Alloy 356-F

For W, see Base Sheet OS-A-6.

ASTM B209 Alloy 6061-T651 (4 required per sign truss)

## FOR INFORMATION, ONLY

ATE	-	 REVISED	-	Ann mark also
HECKED	-	 REVISED	nut.	
RAWN	-	 REVISED	-	
ESIGNED	-	 REVISED	-	

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 

	EX. (	X. OVERHEAD SIGN STRUCTURES							
SUPPORT	FRAME	for TYPE	III-A A	LUMINUM	TRUSS	2 OF 2			
	SHEET NO.	OF	SHEETS	STA	TO	STA			

	F.A.I. RTE.	SECTION				CO	UNTY	TOTAL SHEETS	SHEET NO.
	64		ITS 2011			ST.	CLAIR	10	8
_						CO	NTRACT	NO.	76E70
_	FFD. R	DAD DIST, NO.	TILI TNOTS	FFD.	ATO	PRO.	IFCT		