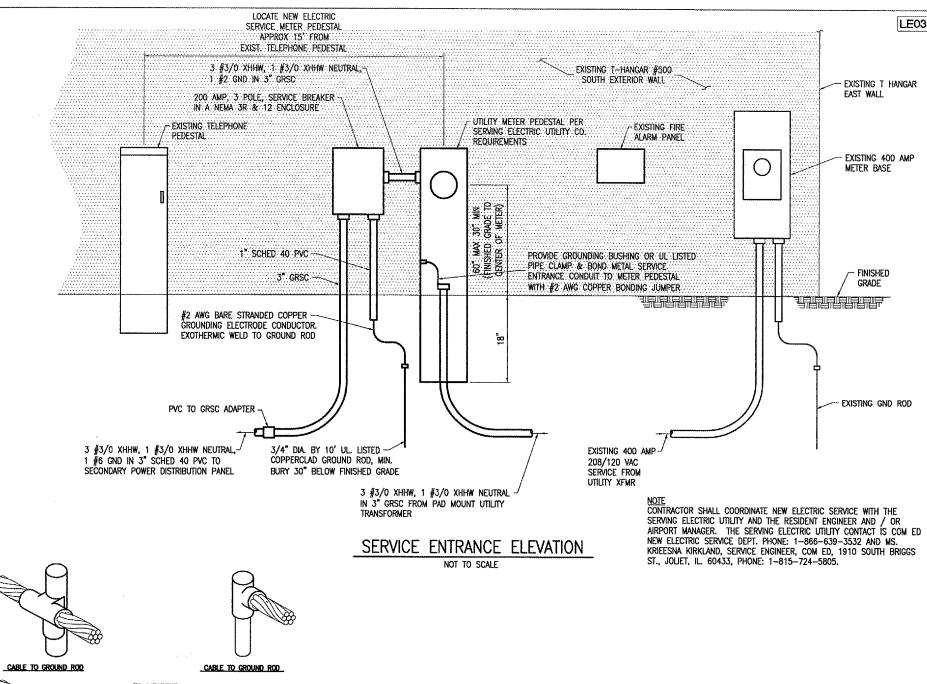
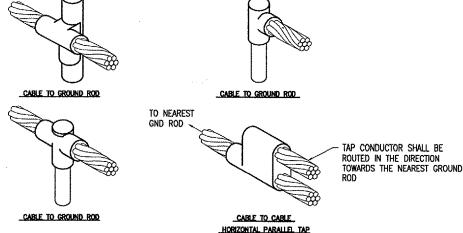
WIRE SIZE	BURNDY CAT. NO.	THOMAS & BETTS CAT. NO.
#8 AWG STRANDED	YA8C-2TC38	256-30695-1157
#6 AWG STRANDED	YA6C-2TC38	256-30695-1158
#2 AWG STRANDED	YA2C-2TC38	256-30695-1160
#1/0 AWG STRANDED	YA25-2TC38	256-30695-1162
#2/0 AWG STRANDED	YA26-2TC38	256-30695-1116
#3/0 AWG STRANDED	YA27-2TC38	54816BE

- ALL CONNECTIONS TO GROUND BUS BAR SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE BUS BAR.
- 2. Ground wire connections to equipment shall be with 2 hole tongue long barrel compression lugs bolted to the device or with the RESPECTIVE EQUIPT MANUFACTURER'S LUG OR TERMINAL WHERE APPLICABLE.
- GROUNDING ELECTRODE CONDUCTORS, BONDING JUMPERS, & INDIVIDUAL GROUND WIRES SHALL NOT BE INSTALLED IN METAL CONDUIT.
- ALL CONNECTIONS SHALL BE COATED WITH A CORROSION PREVENTATIVE COMPOUND (NO-OXIDE-A, OR EQUAL) BEFORE JOINING. ALL COPPER BUS BARS SHALL BE CLEANED PRIOR TO MAKING CONNECTIONS TO REMOVE SURFACE OXIDATION. CLEAN SURFACES, OF RESPECTIVE DEVICES TO BE BONDED, TO BARE METAL, PER NEC 250-12.

GROUNDING LUG CONNECTION DETAIL





- 1. EXOTHERMIC WELDS SHALL BE CADWELD AS MANUFACTURED BY ERICO PRODUCTS, SOLON, OHIO OR THERMOWELD AS MANUFACTURED BY CONTINENTAL INDUSTRIES, TULSA, OKLAHOMA. VERIFY PROPER SIZES, TYPES, AND REQUIREMENTS FOR THE RESPECTIVE APPLICATION WITH THE MANUFACTURER, AND INSTALL PER THEIR DIRECTIONS.
- FOR APPLICATIONS TO METAL SURFACES THAT ARE LESS THAN 3/16" THICK CONTACT THE EXOTHERMIC WELD MANUFACTURER FOR DIRECTION AND INSTRUCTION ON EXOTHERMIC WELD INSTALLATION TO THE RESPECTIVE SURFACE.
- 3. FOR APPLICATIONS TO GALVANIZED STEEL OR PAINTED STEEL, REMOVE GALVANIZING AND/OR PAINT & CLEAN THE SURFACE TO EXPOSE BARE STEEL BEFORE MAKING EXOTHERMIC WELD CONNECTION.
- 4. INDIVIDUAL GROUNDING ELECTRODE CONDUCTORS SHALL NOT BE INSTALLED IN METAL CONDUIT. INSTALL GROUNDING ELECTRODE CONDUCTORS IN SCHED 40 PVC CONDUIT AS REQUIRED IN FOUNDATIONS, FOR PROTECTION, WHERE

EXOTHERMIC WELD DETAILS



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FINISHED

HANSON PROFESSIONAL SERVICES INC

815 Commerce Drive, Suite 200 Oak Brook, Illinois 60523 Telephone: 630.990.3800 Fax: 630,990,3801

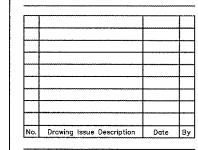


JOLIET REGIONAL PORT DISTRICT

1 Hangar Road Romeoville, Illinois 60446 Telephone: 815.838.9497 Fax: 815.838.9524

EXTEND TAXIWAY E: CONSTRUCT GA APRON, AVGAS FUELING APRON AND AUTO PARK 100

AIP PROJECT NO. 3-17-0140-B38 IDA PROJECT NO. LOT-3441



MARCH 25, 2005

SERVICE ENTRANCE **ELEVATION AND GROUNDING DETAILS**

Project Numbe	r
KNL	03-08-05
Loyout By	Dote
KNL	03/08/05
lesigned By	Date
CAH	03/08/05
Reviewed By	Date
141/	