STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = 1.25 x fy x A_t

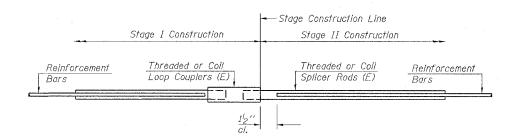
(lension in Mps), Minimum *Pull-out Strength = 1.25 x fs_{allow} x A_1 (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

fs_{allow}= Allowable tensile stress in lapped reinforcement bars in ksi (Service Load) A₁ = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

BAR SPLICER ASSEMBLIES						
	Splicer Rod or Dowel Bar Length	Strength Requirements				
			Min. Pull-Out Strength kips - tension			
#4	1'-8''	14.7	5.9			
#5	2'-0''	23.0	9.2			
#6	2'-7''	33.1	13.3			
#7	3′-5′′	45.1	<i>18.0</i>			
#8	4'-6''	58.9	23.6			
#9	5′-9′′	75.0	30.0			
#10	7'-3''	95.0	38.0			
#11	9′-0′′	117.4	46.8			

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."

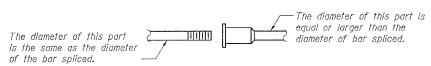


STANDARD

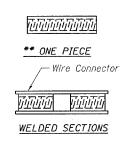
Bar Size	No. Assemblies Required	Location
#4	121	Deck
#6	6	<i>Abutment</i>
#5	3	Abutment

BAR SPLICER ASSEMBLY DETAILS

US 52 OVER ELKHORN CREEK FAS ROUTE 2079 (US 52) SECTION 16BR-M OGLE COUNTY STRUCTURE NUMBER 071-0070

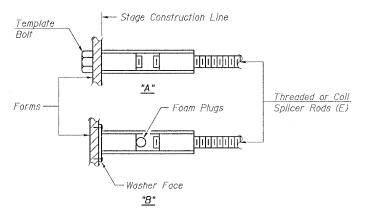


ROLLED THREAD DOWEL BAR



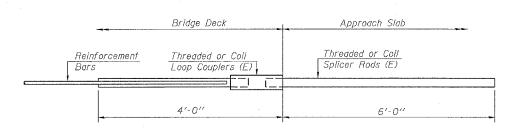
BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

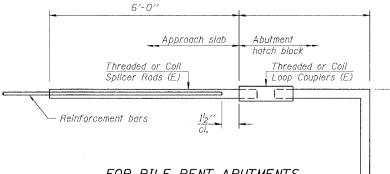
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

	Bar	Splicer	for #:	5 bar	
Min.	Capacity	= 23.0	kips -	tension	
Min.	Pull-out	Strength	= 9.2	kips -	tension

DESIGNED -	- 200
CHECKED -	EXAMINED
DRAWN -	PASSED ENGINEER OF STRUCTURAL SERVICE
CHECKED -	ENGINEER OF BRIDGES AND STRUCTURE
BSD-1	10-22-04



FOR PILE BENT ABUTMENTS

Bar Splicer for #5 bar
Min. Capacity = 23.0 kips - tension
Min. Pull-out Strength = 9.2 kips - tension
No. Required =