

GENERAL NOTES

Reinforcement bars shall conform to the requirements of ASTM A 706, Gr. 60.. Layout of slope protection system may be varied to suit ground conditions in the field

The design fill height for this structure is 6 feet. The precast concrete box culvert sections shall conform to the requirements of AASHTO M259.

Areas of the precast box culvert in contact with cast-in-place concrete shall be sand blasted, cleaned, and wetted prior to placing concrete in the field according to Article

In order to minimize excessive deflection and/or stresses in the soldier piles,

compaction equipment used within 4 feet of the back face of the timber lagging shall be limited to lightweight mechanical tampers, rollers, or vibratory systems.

All construction joints shall be bonded according to Article 503.09 of the Standard

End Sections will be paid for at the contract unit price each for BOX CULVERT END SECTIONS as outlined in Section 540 of the Standard Specifications.

Class SI concrete shall be used for the concrete cast in the field for the cutoff walls, portions of the end sections being cast onto the end of the precast box sections,

Concrete, rebar, and welded wire fabric quantities and lengths calculated for the end sections may vary based upon the precast box culverts supplied.

Portions of the box culvert end sections may be built in the field or furnished as precast pieces as detailed in the plans. Portions of the end sections that will be precast shall be detailed in the shop drawings and submitted to the Engineer for review

The ends of the precast box sections adjacent to the end sections shall be formed without the tongue and groove shapes specified in Article 8.1 of AASHTO M259 when the Contractor elects to cast the barrel portion of the end sections in the field. The longitudinal reinforcement of the welded wire fabric extending from the precast

boxes into the end sections shall have a minimum area of 0.20 in²/ft. Substitution of reinforcement bars for welded wire fabric is not allowed. The joints between precast box sections shall be sealed and all voids filled with a

mastic joint sealer. In addition, the joints shall be externally sealed on all four sides with a 13 inch wide external sealing band. The seal shall be centered over the joint, secured in place, and protected during the backfilling process.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
Stone Riprap, Class A5	Sq. yd.	455
Filter Fabric	Sq. yd.	455
Removal of Existing Structures No. 1	Each	1
Structure Excavation	Cu. yd.	586
Name Plates	Each	1
Box Culvert End Sections, Culvert No. 1	Each	2
Precast Concrete Box Culvert 12' x 10'	Foot	64.0

DESIGN STRESSES FIELD UNITS

(Soldier Piles)

PRECAST UNITS

fy = 60,000 psi (Reinforcement)

fy = 36,000 psi (AASHTO M270, Grade 36)

f'c = 3,500 psi

f'c = 5,000 psi

fy = 65,000 psi (welded wire fabric) LOADING HS 20-44 Allow 50#/sq. ft. for

future wearing surface.

DESIGN SPECIFICATIONS 2002 AASHTO - Standard Specifications

L	<u>GENERAL PLAN & ELEVATION</u> IL ROUTE 121 OVER TRIBUTARY			
N	<u>TO LONG POINT CREEK</u>			
	<u>F.A.P. RTE. 773 - SEC. (108,109,110)RS-3</u>			
	CUMBERLAND COUNTY			
	<u>STATION 306+29.00</u>			
<u>1</u>	STRUCTURE NO. 018-8650			

EVATION	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
-8650	773	(108,109,110)RS-3	CUMBERLAND	56	32	
			CONTRACT	NO. 7	4252	
TS	ILLINOIS FED. AID PROJECT					