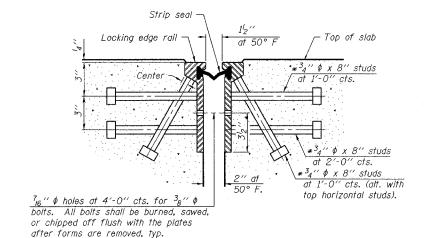
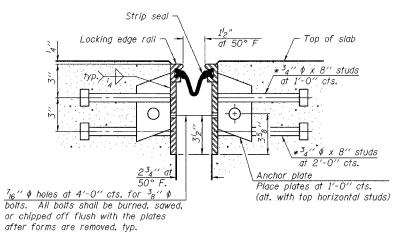
854cs Sheet 4 of 12

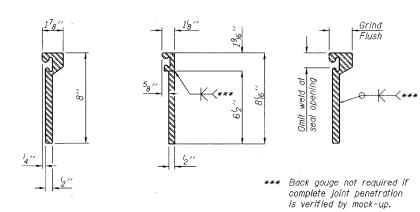
\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

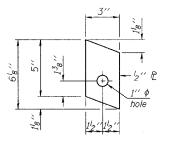




# SECTION THRU ROLLED RAIL JOINT

# SECTION THRU WELDED RAIL JOINT





ANCHOR P (for welded rail)

### ROLLED (EXTRUDED) RAIL WELDED RAIL

# LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

LOCKING EDGE RAILS

Notes:

and stage construction joints.

The strip seal shall be made continuous and shall have a minimum thickness of \(^1\_4\)". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not

permitted. The gland shall be sized for a maximum rated movement of 4 inches. The height and thickness of the Locking Edge Rails shown are minimum

dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities

The manufacturer's recommended installation methods shall be followed. The deck dimensions detailed on Sheet 3 of 12 are based on the use of rolled rail joints. If the Contractor elects to use welded rail joints, the deck dimensions

and end rail post spacing shall be modified accordingly.

## BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	64

Corporate License Number 184-001-084

## PREFORMED JOINT STRIP SEAL

PERRYVILLE ROAD BRIDGE OVER NORTH BRANCH KISHWAUKEE RIVER F.A.U. ROUTE 5148 SECTION 06-00387-00-BR WINNEBAGO COUNTY STRUCTURE NUMBER 101-3063 STATION 40+90



06R1568 2/1/07