

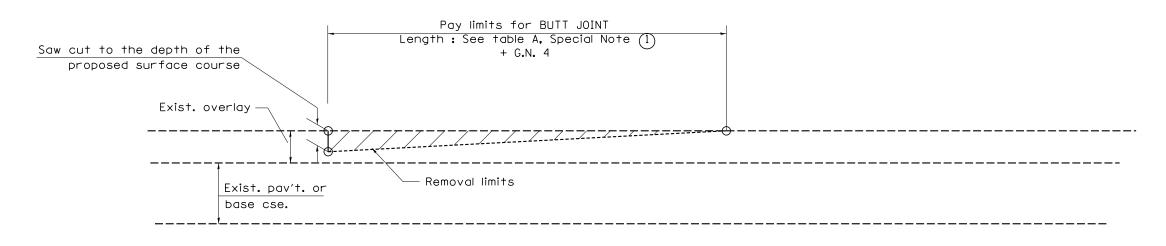
## CASE 1: WITH HOT MIX ASPHALT SURFACE REMOVAL (COLD MILLING)

## TABLE A TAPER RATES

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SPECIAL NOTE	ELEMENT	MAINLINE INTERSTATES &	ALL		
NUMBER		4-LANE EXPRESSWAYS	OTHERS		
1	BUTT JOINT	1:480	1:240		
	TAPER RATE				
2	TEMPORARY RAMP	1:80	1:40		
	TAPER RATE				

## GENERAL NOTES

- 1. The work shall be done in accordance with Article 406.08 and the Special Provision for Butt Joints.
- 2. The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.04 and the Special Provisions for Butt Joints.
- 3. The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.05.
- 4. The length of butt joint is based on the taper rate times change in cold miling depth within the butt joint pay limits, unless otherwise indicated.



## CASE 2: NO HOT MIX ASPHALT SURFACE REMOVAL (COLD MILLING)

All dimensions are in inches (millimeters) unless otherwise noted.

01	1-01-97	RENUM. C-23.01, NEW REVISION BOX	T.P.	08-21-13 MAJOR MODIFICATIONS	R.D.					F.A.P	SECTION	COUNTY	SHEETS S	SHEET NO.
04	4-01-97	CORRECTION TO DEPTH	J.A.			STATE OF ILLINOIS		BUTT JOINTS		310	(104,105)RS-4	MERCER	32	26
09	9-15-05	REVISED DESIGNER NOTE	M.M.A.			DEPARTMENT OF TRANSPORTATION			SHT. 1 OF 3		·	CONTRACT	T NO. 68	3980
10	0-16-06	REVISED TO 2007 SPEC.	M.A.				NOT TO SCALE		CADD STD. 406101-D4	FED. ROAD	DIST. NO. ILLINOIS FED.	AID PROJECT		