

F.A.I. RTE. F.A.I.
RTE.SECTIONCOUNTYTOTAL
SHEETSBHEETS8081-1HBY-DROCK ISLAND12051 Sheet S22 of S25 FED. ROAD DIST. NO. 2 ILLINOIS FED. AID PROJECT

Contract # 64C74



This work shall be done as specified in the Special Provision "Jack and Remove Existing Bearings." The maximum dead load reaction per beam (weight of steel only) is 1.2 Tons. Min. jack capacity shall be 2.4 Tons.

Prior to ordering any material, the Contractor shall verify steel extension and shim plate thickness required at each bearing. The bottom of the bearing plate to remain shall be cleaned as

specified in the Special Provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures."

Notes:

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified grade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554. Anchor bolts for side retainers shall be installed in holes

drilled before or after members are in place.

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.

The existing abutment diaphragms may be removed and reinstalled if required for anchor bolt installation. The cost

of this work shall be included in the cost of Anchor Bolts, 1". Two ¹₈" adjusting shims shall be provided for each bearing in addition to all other plates and shims and placed as shown on bearing details.

H.S. bolts in bearing assembly shall be galvanized according to AASHTO M298 Class 50.

BILL OF MATERIAL

Item	Unit	Total
Furnishing and Erecting Structural Steel	Pound	2,780
Jack and Remove Existing Bearings	Each	12
Elastomeric Bearing Assembly Type I	Each	12
Anchor Bolts, 1"	Each	24

