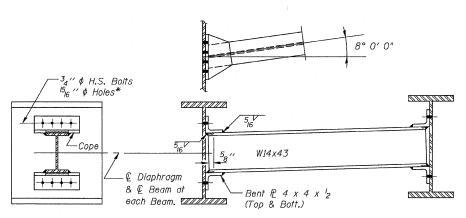
SHT. S-16 OF S-28

S-28	F.A.P. RTE.	SECTION		COUNTY		TOTAL	SHEET NO.
	374	3268F-R-1		соок		279	148
	STA. TO STA.						
	FED. ROAD DIST. NO. ILLIN			IS FED.	AID	PROJECT	

CONTRACT NO. 62387

FOR INFORMATION ONLY.
INCLUDED IN BEAM FABRICATION
CONTRACT

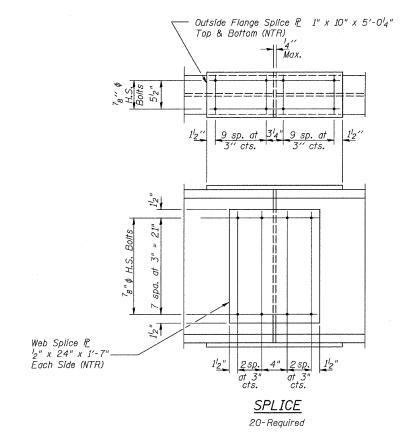


DIAPHRAGM D1 54-Required

* Provide ¹⁵₁₆ "x 2" vertical slotted holes in angles for diaphragms in stage construction bay (West Side of Beam 5).

Notes:

- 1) Two hardened washers shall be required over all oversize holes for diaphragms.
- 2) All splice plates shall conform to the supplemental requirements for Notch Toughness Zone 2. (NTR) in accordance with the General Notes.
- 3) Structural steel for diaphragms, filler plates and connection angles shall be AASHTO M270 Grade 50W.
- 4) Structural steel for splice plates shall be AASHTO M270 Grade 50W.



	REVISIONS		
	NAME	DATE	
STV Incorporated			
Engineers/Architects/Planners/Construction Managers		-	
Engineers/Architects/Planners/Construction Managers 200 W. Monroe Street, Suite 1650 Chicago, IL. 60606-5015 312/553-0655, FAX 312/553-0661			
312/353-0055, FAX 312/353-0061			

ILLINOIS DEPARTMENT OF TRANSPORTATION

ILLINOIS ROUTE 21

MILWAUKEE AVE. OVER DES PLAINES RIVER F.A.P. ROUTE 374 SECTION 3268F-R-1 COOK COUNTY, SN 016-6566

DIAPHRAGM/SPLICE DETAILS

DESIGN BY: BTO DRAWN BY: BTO
DATE: 02/05/08 CHECKED BY: JAN CHECKED BY: JAN