

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

Hatch area indicates Bearing removal. See Special Provision for Jack and Remove Existing Bearings. Cribbing shall be designed to resist horizontal and vertical loads at bearing locations.

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified, ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified grade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554.

Anchor bolts for Type II bearings shall be placed in holes drilled in the concrete through holes in the bottom bearing plate after members are in place. Side retainers shall be placed after bolts are installed.

Drilled and set anchor bolts shall be installed according to Article 521,06 of the Standard Specifications.

Side retainers and other steel members required for the bearing assembly shall be included in the cost of Elastomeric Bearing Assembly, Type II.

The 18" PTFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I, The bond agent shall be applied on the full area of the contact surfaces.

Bonding of $^{l}_{8}{}^{\prime\prime}$ PTFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

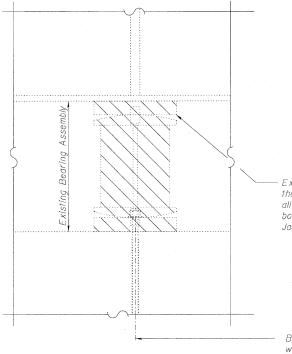
Steel Extensions and fasteners shall be included in the cost of Furnishing and Erecting Structural Steel.

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts.

The Contractor is to verify the existing dimensions prior to fabricating the steel extensions. It is intended to keep the existing beams at their current elevation.

├── © Top Brg.

Two l_8 in. adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.



Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange. Cost included with Jack and Remove Existing Bearings.

Burn existing Anchor Bolts flush with existing concrete surface. Grind existing anchor bolt smooth and seal with epoxy. Cost included with Jack and Remove Existing Bearings.

EXISTING BEARING REMOVAL DETAIL

STEEL EXTENSION DIMENSIONS

Location	Α	В	С	D
S. Abut.	51/6"	711 ₁₆ "	3.2	28"
Pier 4 S	5 ¹³ 16 "	7 ¹³ 16 "	3.6	2 ³ 16"
Pier 4 N	59."	79"	7.0	2/2"

GIRDER REACTION TABLE

	S. Abut.	Pier 4 S	Pier 4 N
Dead Load (K)	37.8	37.8	48.4
Live Load (K)	55.1	55.1	56.6
Impact (K)	14.1	14.1	13.7
Total (K)	107.0	107.0	118.7
Min. Jack Capacity (Tons)	55	55	65

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II	Each	15
Anchor Bolts, 1"	Each	30
Jack and Remove Existing Bearings	Each	15
Furnishing and Erecting Structural Steel	Pound	2613

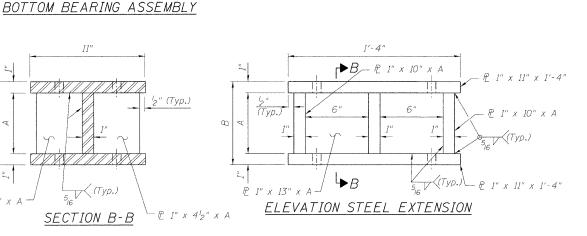
SETTING ANCHOR BOLTS AT EXP. BRG.

(Move bott, brg. away from fixed brg.) (Move bott, brg. toward fixed brg.)

© Bott. Brg.

€ Bott. Brg. -

 $E=^{l}8$ " per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.



unlubricated surface

SECTION THRU PTFE

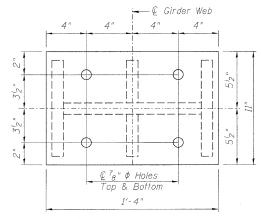
5- Layers of 7₁₆′

4- 18" Steel Plates

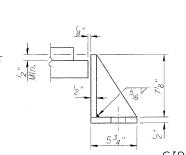
- C 114" \$ Holes

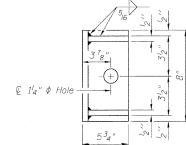
P1" x 412" x A

1/8" x 11" x 2'-334"



PLAN STEEL EXTENSION





SIDE RETAINER Equivalent rolled angle with stiffeners

BEARING DETAILS (1 of 3) STRUCTURE NO. 016-2407

will be allowed in lieu of we			erded praires. STROCTORE No. 010 E TOT			'-'-			
Cons	LIN ENGINEERING,LTD.	SHEET NO.20	F.A.P. RTE.	. SEC	ΓΙΟΝ		COUNTY	TOTAL SHEETS	SHEET NO.
	Consulting Engineers		330	462)	≺-B-I		COOK	54	40
	Chatham, Illinois	27 SHEETS				CC	NTRACT	NO. 6	50J37
signed By: TBP ate: 1/2010	Checked By: MTH Drawn By: TBP				ILLINOIS F	ED. AID P	ROJECT		