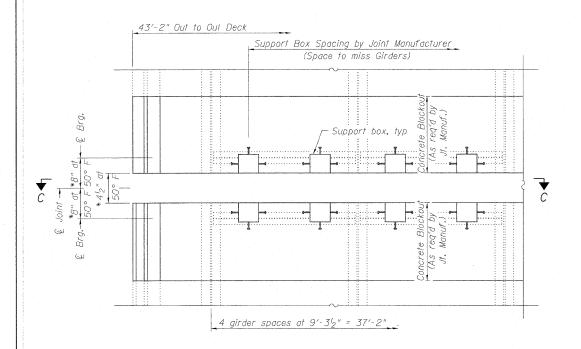
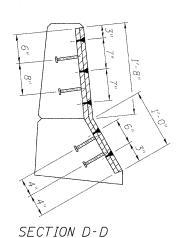
#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





\* Adjusted as required by Joint Manufacturer

 $\begin{array}{c} \mathbb{Q}_{3_d}^{3} / \phi \ \, \text{X6" Granular or solid flux filled headed studs} \\ \text{conforming to Art. 1006.32 of the Standard Specifications.} \\ \text{automatically end welded (No. req'd = 16, per location)} \\ \\ **** \textit{Embedded Steel Bent} \\ \mathbb{P}_{1"} \times 12" \times 2'-8" \\ \\ \text{Countersunk bolts} \\ \end{array}$ 

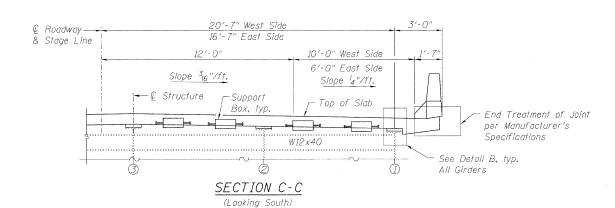
### SECTION E-E

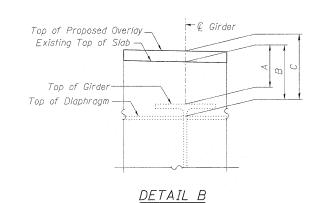
\*\*\* Expansion Plate and Embedded Plates shall be galvanized According to AASHTO M111. Cost included with Modular Expansion Joint 6"

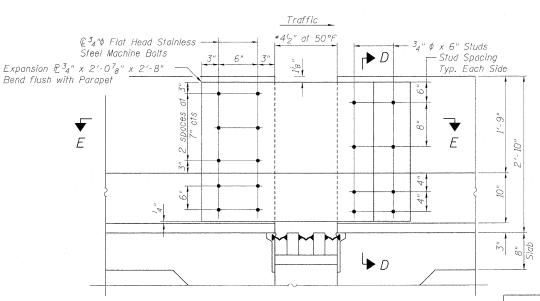
### 31 Included Willi Wodaldi E

A, B & C DIMENSIONS
(from 2002 Existing Plans)

PARTIAL PLAN AT PIER 4







ELEVATION - PARAPET SLIDING

PLATE AT PIER 4

# NOTES

Modular Expansion Joint shall be designed according to the latest ASTM Specifications for HS20 Loading with 30% impact and for a minimum movement of  $\pm 3$ " (total of 6").

The Modular Expansion Joint shall be either Steel flex system by D.S. Brown Company, WABO system, by Watson Bowman Acme Corp., or the LG system, by TechStar Inc.

Joint shall be fabricated and installed according to the manufacturer's recommendations and as approved by the Engineer.

Joint shall be fabricated to conform to the Roadway Profile and Cross-Slopes.

Cost of all hardware and installation of Steel Bearing Shim Plates and additional reinforcement required to anchor the joint to the slab shall be included with "Modular Expansion Joint 6"".

The inorganic zinc rich primer/acrylic/acrylic paint system shall be used for shop and field painting of new structural steel except no top coat required in non-exposed areas. The color of the acrylic finish coat shall be Gray, Munsell No. 5B 7/1. See special Provisions "Cleaning and Painting New Metal Structures."

## JOINT DETAILS, PIER 4 (2 of 2) STRUCTURE NO. 016-2407



		STRUCTURE N	<i>0.</i> 016-240	7	
SHEET NO.15	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	330	462 X-B-I	COOK	54	35
27 SHEETS			CONTRACT	NO. 6	50J37
ILLINOIS FED. AID PROJECT					