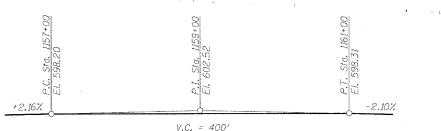
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	, cor	UNTY TOTAL SHEETS		SHEET ND.	SHEET NO.		2
F.A.P. 595	1-3-K	Rock	Island	476	253	22	SHEETS	
FED. ROAD DIST	FED. ROAD DIST. NO. 7		PEO, AID PROJECT-					



PVI Sta. 393+00 El. 572.26 El. 572.26 PVC Sta. 402+25 El. 580.21 El. 581.50 El. 581.50

PROFILE GRADE LINE 52nd AVENUE

RAP

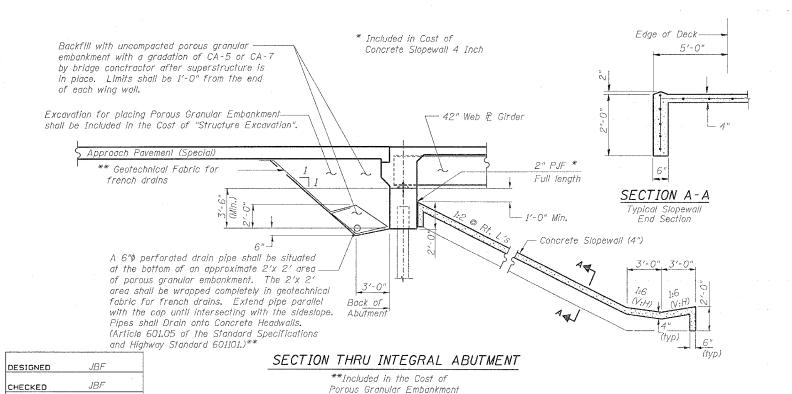
JBF

DRAWN

CHECKED

PROFILE GRADE LINE
MILAN BELTWAY

(Along Median Edge of Roadway)



(All dimensions are @ Rt. L's)

52nd AVE. OVER MILAN BELTWAY F.A.U. ROUTE 5822 SECTION 1-3 ROCK ISLAND COUNTY STA. 1159+12.92 STRUCTURE NUMBER 081-0156

GENERAL DATA

GENERAL NOTES

Fasteners shall be high strength bolts. Bolts 78 " ϕ , open holes l5 16 " ϕ . unless otherwise noted.

Calculated weight of Structural Steel = 353,270 lbs. (M 270 Grade 50)
Calculated weight of Structural Steel = 43,120 lbs. (M 270 Grade 36)
Reinforcement bars shall conform to the requirements of AASHTO M 31
or M 322 Grade 60

Field welding of construction accessories will not be permitted to the girders.

Anchor bolts shall be set before bolting diaphrams over supports.

The main load carrying member components subject to tensile stress shall conform to the Supplemental Requirements for Notch Toughness Zone 2. These components are the tension flanges, webs and all splice plate material except fill plates.

The embankment configuration shown shall be the minimum embankment that must be constructed prior to construction of the abutments.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of ${}^{l}_{8}$ " inch. Adjustment shall be made by grinding the surface or by shimming the bearing. Two ${}^{l}_{8}$ " adjusting shims, of the dimensions of the bottom bearing plate, shall be provided for each bearing in addition to all other plates or shims.

The organic zinc rich primer/epoxy/urethane Paint System shall be used for painting of new structural steel except where ortherwise noted. The entire system shall be shop applied, with the exception that masked off connection surfaces, field installed fasteners and damaged areas shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flanges of the fascia beams shall be blue, Munsell No. 10B 3/6. See Special Provision for Cleaning and Painting New Metal Structures.

The Contractor shall drive 1 steel HP 10x57 test pile in a permanent location at the pier and east and west abutments as directed by the Engineer before ordering the remainder of piles.

All Construction Joints shall be bonded.

STATION 1159+12.92
BUILT 20 BY
STATE OF ILLINOIS
F.A.U. Rt. 5822 Sec. 1-3
LOADING HS20
STR. NO. 081-0156

NAME PLATE
See Std, 515001