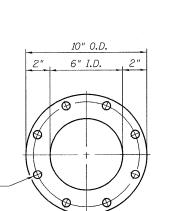


SECTION B-B

Drill and tap 8 holes for $\frac{l_2}{2}$ 13 bolts on an $8\frac{3}{4}$ " ϕ bolt circle. (2 blind holes are 1^{l}_{4} " deep, 6 thru holes)



6" I.D.

7" O.D.

DOWNSPOUT

VIEW C-C

ROUTE NO.	SECTION	cou	JNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 24
FAU 2943	1212.8 - I- 1	Cook		51	34	35 sheets
FED. ROAD DIST. NO. 7		ILLINOIS	FED. AID PROJECT-			

Contract # 60D74

Notes:

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

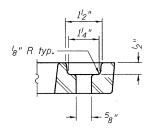
As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and downspouts shall be galvanized according to AASHTO M111.

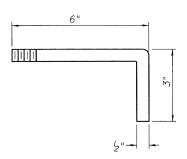
The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-12.

Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel equivalent.



BOLT HOLE DETAIL



ANCHOR STUD DETAIL

BILL OF MATERIAL

ITEM	UNIT	QUANTIT
Drainage Scupper, DS-12	Each	1

ringroup Excellence through Ownershi

200 West Front Street Wheaton, IL 60187

ILLINOIS DEPARTMENT OF TRANSPORTATION

DRAINAGE SCUPPER, DS-12 BURNHAM AVE OVER STATE ST, R.R. & RIVER FAU RTE 2943 SECTION 1212.8-I-1 COOK COUNTY STATION 231+79.04 STRUCTURE NO. 016-0806

DATE: 1-14-2009

DRAWN BY CHECKED BY WJV